



LEVEL TRANSMITTER

DATA SHEET I

FKE...5

The FCX-AII level transmitter accurately measures liquid level and transmits a proportional 4 to 20mA signal.

The transmitter utilizes a unique micromachined capacitance silicon sensor with state-of-the-art microprocessor technology to provide exceptional performance and functionality.

FEATURES

1. High accuracy

0.165% accuracy for all calibrated spans is a standard feature. The micro-capacitance silicon sensor assures this accuracy for all elevated or suppressed calibration ranges without additional adjustment.

0.1% accuracy is available as option

2. Minimum environmental influence

The "Advanced Floating Cell" design which protects the pressure sensor against changes in temperature, static pressure, and overpressure substantially reduces total measurement error in actual field applications.

3. Fuji/HART® bilingual communications protocol

FCX -AII series transmitter offers bilingual communications to speak both Fuji proprietary protocol and HART®. Any HART® compatible devices can communicate with FCX -AII.

4. Application flexibility

Various options that render the FCX-AII suitable for almost any process applications include:

- Full range of hazardous area approvals
- Built-in RFI filter and lightning arrester
- 5-digit LCD meter with engineering unit
- Stainless steel electronics housing
- Wide selection of materials
- High temperature, high vacuum service.

5. Programmable output Linearization Function

Output signal can be freely programmable.

(Up to 14 compensated points at approximation.)

Burnout current flexibility (Under Scale: 3.2 to 4.0mA, Over Scale: 20.0 to 22.5mA)

Burnout signal level is adjustable using Model FXW Hand Held Communicator (HHC) to comply with NAMUR NE43.

7. Dry calibration without reference pressure

Thanks to the best combination of unique construction of mechanical parts (Sensor unit) and high performance electronics circuit (Electronics unit), reliability of dry calibration without reference pressure is at equal level as wet calibration.



SPECIFICATIONS

Functional specifications

Type:

FKE: Level transmitter

Service :

Liquid, gas or vapour.

Static pressure, span, and range limit:

Туре	Static	Span limit	Range limit	
	pressure	Min.	Max.	(mmH₂O)
FKE□□2	Up to	10	600	± 600
FKE□□3	flange	32	3200	± 3200
FKE□□5	J rating	130	13000	± 13000
FKE□□6		500	50000	± 50000
FKE□□8		3000	300000	±300000

Remark

To minimize environmental influence, span should be greater than $^{1}\!\!\!/_{40}$ of the max. span in most applications.

Lower limit of static pressure (vacuum limit);

Silicone fill sensor: See Fig.1

Fluorinated fill sensor: 66kPa abs (500mmHg abs) at temperature below 60 °C.

Overrange limit:

To maximum static pressure limit

Output signal:

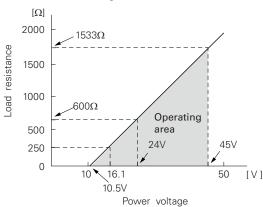
4 to 20mA DC with digital signal superimposed on the 4 to 20mA signal

Power supply:

Transmitter operates on 10.5V to 45V DC at transmitter terminals

10.5V to 32V DC for the units with optional arrester.

Load limitations: see figure below



Note: For communication with HHC $^{(1)}$, min. of 250Ω required.

Hazardous locations: See below

Authority (Digit 10=)	Intrinsic safety							
ATEX (K)	Ex II 1 G Ex ia IIC T5 (-40°C \leq Ta \leq +50 °C) Ex ia IIC T4 (-40°C \leq Ta \leq +70 °C) IP66/67 Entity Parameters: Ui \leq 28 Vdc, Ii \leq 94.3 mA, Pi \leq 0.66 W Ci = 36 nF/26 nF for models with/without Arrester Li = 0.7 mH/0.6 mH for models with/without Analog Indicator							
Factory Mutual (pending)	Class I II III Div.1 Groups A, B, C T4 Entity Type 4X	C, D, E, F, G						
(H)	Model code 9th digit A,B,C,D,J L,P,M,1,2,3 Q,S,N,4,5,6 E,F,G,H,K - Entity Parameters: Vmax=42.4V, Imax=	Tamb -40°C to +85°C -20°C to +80°C -20°C to +60°C -40°C to +60°C -10°C to +60°C						
CSA (J)	Ci=35.98nF, Li=0.694mH Ex ia Class I, Groups A, B, C and D; Class II, Groups E,F and G; Class III Per drawing TC 522873 Temp. code T5 for Tamb max = +50°C Temp. code T4 for Tamb max = +70°C Entity Parameters: Vmax = 28 Vdc, Imax = 94.3 mA, Pmax = 0.66 W Ci = 36 nF/25 nF for models with/without Arrester Li = 0.7 mH/0.6 mH for models with/without Analog Indicator							
IECEx (T)	Ex ia IIC T5 (-40°C ≤ Ta ≤+50 °C) Ex ia IIC T4 (-40°C ≤ Ta ≤+70 °C) IP66/67 Entity Parameters: Ui ≤ 28 Vdc, Ii ≤ 94.3 mA, Pi ≤ 0.66 W Ci = 36 nF/26 nF for models with/without Arrester Li = 0.7 mH/0.6 mH for models with/without Analog Indicator							

Authority (Digit 10=)		Type n Nonincendive	•					
ATEX	Ex II 3 G	T . 70.00\						
	Ex nA II T5 (-40°C ≤ IP66/67	Ta ≤+70 °C)						
	Electrical ratings							
(P)	Model Without arres Ui ≤ 45 Vdc, 4-20 m		Di < 1.0125 W					
	Model With arrester:	a loop powered,	, 11 = 1.0125 W					
	Ui ≤ 32 Vdc, 4-20 m. Optional Analog indi							
	1 0	cator is not avai	lable for type. If					
Factory Mutual	Class I II III Div.2 Groups A, B, 0	DEG						
(pending)	T4 Entity Type 4X	J, D, I , G						
	Model code		─ Tamb					
(H)	9th digit A,B,C,D,J	13th digit Y,G,N	-40°C to +85°C					
	L,P,M,1,2,3	Y,G,N	-20°C to +80°C					
	Q,S,N,4,5,6	Y,G,N	-20°C to +60°C					
	<u>E,F,G,H,K</u> -	Y,G,N W,A,D	-40°C to +60°C -10°C to +60°C					
CSA	Class I		<u>'</u>					
(pending)	Div.2 Groups A, B, C	, D						
	Class II							
(J)	Div.2 Groups E, F, G Class III							
. ,	Div.2		•					
		mb max = +50° mb max = +70°						
	Entity Parameters:							
	Vmax = 28 Vdc, Ima Ci = 36 nF/25 nF for	,						
			without Analog Indicate					
IECEx	Ex nA II T5 (-40°C ≤	Ta ≤+70 °C)						
	IP66/67	,						
	Electrical ratings Model Without arres	ter						
(Q)	Ui ≤ 45 Vdc, 4-20 m		Pi ≤ 1.0125 W					
	Model With arrester:	A loop powered	Di < 1 0125 W					
	Ui ≤ 32 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Optional Analog indicator is not available for type "n"							
	opaonar, analog mai	Jaior is not avai	lable for type 11					
	opasia, alaisg ila	Cator is not avai	lable for type. If					
Authority	- Continuing in a	Flameproof	lable for type. II					
Authority ATEX	Ex II 2 GD	Flameproof	lable for type 11					
	Ex II 2 GD Ex d IIC T6 (-40°C ≤	Flameproof Ta ≤ +65 °C)	lable for type 11					
	Ex II 2 GD	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C)	lable for type 11					
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 1 Ex tD A21 IP66/67 1	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C	lable for type 11					
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C	lable for type 11					
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arres Ui ≤ 45 Vdc, 4-20 m	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered						
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arres Ui ≤ 45 Vdc, 4-20 m Model With arrester	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered	, Pi ≤ 1.0125 W					
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arres Ui ≤ 45 Vdc, 4-20 m	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered	, Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arres Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W					
ATEX (X)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual (pending) (D)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual (pending)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
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ATEX (X) Factory Mutual (pending) (D)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrester Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C Class I, Groups C a Class II, Groups E, F	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) Ta ≤ +85 °C To0°C ter: A loop powered A loop powered A loop powered A loop powered Ta ≤ +65 °C) Ta ≤ +85 °C) Ta ≤ +65 °C) Ta ≤ +85	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
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ATEX (X) Factory Mutual (pending) (D) CSA	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrester Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C Class I, Groups C a Class II, Groups E,F Maximum ambient t Maximum working p Electrical ratings Model Without arres	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) Ta ≤ +85 °C To0°C ter: A loop powered A loop powered A loop powered Ta ≤ +85 °C)	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
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ATEX (X) Factory Mutual (pending) (D) CSA	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C Class I, Groups C a Class II, Groups E,F Maximum ambient t Maximum working p Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Note: "Seal not requ Ex d IIC T6 (-40°C ≤	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered A loop powered C and G; Class lemperature 85°c ressure 50 Mpa ter: A A ired"	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
ATEX (X) Factory Mutual (pending) (D) CSA (E)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) Ta ≤ +85 °C	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
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Factory Mutual (pending) (D) CSA (E)	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ Ex tD A21 IP66/67 T Ex tD A21 IP66/67 T Electrical ratings Model Without arrester Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Class I Div.1 Groups B, C, I T6 Type 4X Class II III Div.1 Groups E, F, G T6 Type 4X Tamb max = +60°C Class I, Groups C a Class II, Groups E, F Maximum ambient t Maximum working p Electrical ratings Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model With arrester Ui ≤ 32 Vdc, 4-20 m Model Without arrest Ui ≤ 45 Vdc, 4-20 m Model Without arrest Ui ≤ 32 Vdc, 4-20 m Mote: "Seal not requ Ex d IIC T6 (-40°C ≤ Ex d IIC T5 (-40°C ≤ DIP A21 IP66/67 T € DIP A21 IP66/67 T €	Flameproof Ta ≤ +65 °C) Ta ≤ +85 °C) 85°C 100°C ter: A loop powered A loop powered A loop powered Cand G; Class lemperature 85°C ressure 50 Mpa ter: A A ira ≤ +65 °C) Ta ≤ +85 °C) Ta ≤ +85 °C) ter: 00°C ter:	, Pi ≤ 1.0125 W , Pi ≤ 1.0125 W					
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Zero/span adjustment:

Zero and span are adjustable from the HHC⁽¹⁾. Zero and span are also adjustable externally from the adjustment screw.

Damping:

Adjustable from HHC⁽¹⁾ or local adjustment unit with LCD display.

The time constant is adjustable between 0.12 to 32 sec.

Zero elevation/suppression:

-100% to + 100% of URL

Normal/reverse action:

Selectable from HHC(1)

Indication:

Analog indicator or 5-digit LCD meter

Burnout direction: Selectable from HHC⁽¹⁾

If self-diagnostic detect transmitter failure, the analog signal will be driven to either "Output Hold", "Output Overscale" or "Output Underscale" modes.

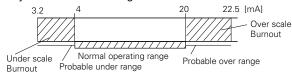
"Output Hold":

Output signal is hold as the value just before failure happens.

"Output Overscale":

Adjustable within the range 20.0mA to 22.5mA from HHC⁽¹⁾ "Output Underscale":

Adjustable within the range 3.2mA to 4.0mA from HHC(1)



Loop-check output:

Transmitter can be configured to provide constant signal 3.2mA through 21.6mA by HHC⁽¹⁾.

Temperature limit:

Ambient: -40 to + 85°C

-20 to + 80°C (for LCD indicator) -40 to + 60°C (for arrester option)

-10 to + 60°C (for fluorinated oil fill transmitter)

For explosion proof units (flame proof or intrinsic safety), ambient temperature must be within the limits specified in each standard.

Process:

	Code in the 13th digit of "Code symbols"	Process temperature	Lower limit of static pressure		
Fluorinated oil	W, A	-20 to 120°C	Atmospheric		
Silicone oil	Y and G	-40 to 150°C	20 torr		

Note: For higher process temperature, please consult FUJI $\,$

Storage:

-40 to + 90°C

Humidity limit:

0 to 100% RH

Communication:

With HHC⁽¹⁾ (Model FXW, consult DS EDS8-47), following items can be remotely displayed or configured.

Note: HHC's version must be higher than 6.0 or

(FXW \square 1- \square 3), for FCX-AII.

For supporting "Saturate current", "Write protect", and "History", HHC's version 6.3 or higher is necessary.

Items	Fuji Pı with	rotocol FXW	Hart P	rotocol
	Display	Set	Display	Set
Tag No.	v	v	v	V
Model No.	v	v	_	_
Serial No. & Software Version	v	_	v	_
Engineering unit	v	v	v	V
Range limit	v	_	v	_
Measuring range	v	v	v	V

Damping	V	V	V	V
Output mode	V	_	v	_
Burnout direction	V	V	V	V
Calibration	V	V	V	v
Output adjust	_	V	_	v
Data	V	_	V	_
Self diagnoses	V	_	V	_
Printer (In case of FXW with printer option)	v	_	_	_
External switch lock	V	V	V	V
Transmitter display	V	V	v	v
Linearize*	V	V	_	_
Rerange	V	V	V	V
Saturate current	v	V	V	v
Write protect	v	V	V	V
History - Calibration history - Ambient temperature history	v v	<u>v</u>	v v	<u>v</u>

(Note) (1) HHC: Hand Held Communicator

*Local configurator with LCD display (option):

Local configurator with 3 push button and LCD display can support all items (Fuji Protocol list) except "Linearize" function.

Programmable output linearization function:

Output signal can be characterized with "14 points linear approximation function" from HHC⁽¹⁾.

Performance specifications

Reference conditions, silicone oil fill, 316SS isolating diaphragms, 4-20 mA analog output.

Accuracy rating:

(including linearity, hysteresis, and repeatability)

(Standard)

For spans greater than 1/10 of URL:

±0.165% of span

For spans below 1/10 of URL:

$$\pm \left(0.1 + 0.1 \frac{0.1 \text{ x URL}}{\text{Span}}\right)\% \text{ of span}$$

(Option) (Code: 21th digit H, K)

For span greater than 1/10 of URL:

0.1% of span

For span below 1/10 of URL:

$$\pm \left(0.05 + 0.05 \frac{0.1 \text{ x URL}}{\text{Span}}\right)\% \text{ of span}$$

Stability:

±0.2% of upper range limit (URL) for 10 years.

Temperature effect:

Effects per 28°C change between the limits of -40°C and +85°C

Zero shift (transmitter only): ±0,30 Of URL

Zero shift (level kit only): ±0,30 Of URL

Total effect (level kit and transmitter): ±0,30% Of URL

Note: The indicated values are for temperature compensation made on transmitter only, without level kit. Zero shift is improved (2 to 3 times) by an additional temperature compensation of the complete level transmitter (level kit and transmitter)

Static pressure effect:

Zero shift: ±0.2% of URL / 1MPa

Span shift: -0.2% of calibrated span/1MPa

Double the effects for material code (7th digit in codes

symbols) "H", "M", "T", "B", "P" and "R"

Overrange effect:

Zero shift; $\pm 0.1\%$ of URL for flange rating pressure Double the effects for material code (7th digit in codes

symbols) "H", "M", "T", "B", "P" and "R"

Supply voltage effect:

Less than 0.005% of calibrated span per 1V

Update rate:

60 msec

Response time: (at 63,2% of output signal)

Range code	Time constant (at 23°C)	Dead time		
"3"	550 msec	120 msec approx.		
"5" to "8"	300 msec			

Response time = time constant + dead time

Mounting position effect:

Zero shift, less than 30 mm H_2O for a 10° tilt in any plane (no extension). No effect on span.

This error can be corrected by adjusting zero.

Vibration effect:

 $> \pm 0.25\%$ of span for spans greater than 1/10 of URL.

Frequency 10 to 150Hz, acceleration 39,2m/sec².

Material fatigue:

Please consult Fuji Electric.

Dielectric strength:

500V AC, 50/60Hz 1 min., between circuit and earth

Insulation resistance:

More than $100M\Omega$ at 500V DC.

Turn-on time:

4 seconds

Internal resistance for external field indicator:

 12Ω Max (connected to test terminal CK+ and CK-

Non-wetted parts material:

Electronics housing:

Low copper die-cast aluminum (std), finished with epoxy/polyurethane double coating or 316 SS as specified.

Bolts and nuts:

Cr-Mo alloy (standard) or 316 SS

Fill fluid:

Silicone oil (standard) for the measuring cell and level kit Silicone oil (standard) for the measuring cell and fluorinated oil (or specific oils upon request) for the level kit.

Mounting flange: 316L SS

Environmental protection:

IEC IP67 and NEMA 6/6P

Flange mounting:

See drawings

Mass {weight}:

Transmitter:approx. 10.2 to 19.2kg without options.

Add; 0.5kg for mounting bracket

4.5kg for stainless steel housing (option) 1.0kg per 50mm extension of diaphragm

Physical specifications

Electrical connections:

1/2-14 NPT, Pg13.5 or M20 x 1.5

Process connections:

LP side: 1/4-18 NPT

HP side: ANSI or DIN raised face flange.

Refer to "Code symbols" Raised face flange machining: Stockfinish - 316L SS diaphragm

Smooth finish - other diaghragm materials

Process-wetted parts material:

Material code		LP side		HP side
(7th digit in	Process	Diaphragm	Wetted	Diaphragm
"Code sym-	cover		sensor body	&
bols")		316L SS		flange face
V	316 SS (*1)	316L SS	316 SS	316L SS
Н	316 SS (*1)	316L SS	316 SS	Hastelloy-C
M	316 SS (*1)	316L SS	316 SS	Monel
T	316 SS (*1)	316L SS	316 SS	Tantalum
Α	316 SS (*1)		316 SS	316L SS +
				FEP lining
В	316 SS (*1)	316L SS	316 SS	316L SS +
				Gold coating
Р	316 SS (*1)	316L SS	316 SS	Tantalum
R	316 SS (*1)	316L SS	316 SS	Zirconium

Note: Process cover gasket: Viton O-ring or PTFE/15% graphite

square section gasket.

Optional features

Indicator: A plug-in analog indicator (2.5% accuracy).

An optional 5-digit LCD meter with engineering unit is also available.

Local configurator with LCD display:

An optional 5 digits LCD meter with 3 push buttons can support items as using communication with HHC.

Arrester:

A built-in arrester protects the electronics from lightning surges.

Lightning surge immunity: $4kV (1.2 \times 50 \mu s)$

Oxygen service:

Special cleaning procedures are followed throughout the process to maintain all process wetted parts oil-free. The fill fluid is fluorinated oil.

Chlorine service:

Oil-free procedures as above. Includes fluorinated oil for fill.

Degreasing:

Process-wetted parts are cleaned, but the fill fluid is standard silicone oil. Not for use on oxygen or chlorine measurement.

Optional tag plate:

An extra stainless steel tag with customer tag data is wired to the transmitter.

NACE specification:

Metallic materials for all pressure bound ary parts comply with NACE MR-01-75. 630/304 stainless steel bolts and nuts comply with NACE.

Vacuum service:

Special silicone oil and filling procedure are applied. See Fig.1 and Fig.2 below

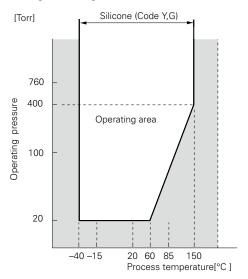


Fig. 1 Relation between process temperature and operating pressure

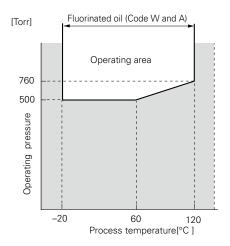


Fig. 2 Relation between process temperature and operating pressure

ACCESSORIES

Oval flanges:

Converts process connection to 1/2-14 NPT in 316 SS Hand held communicator:

(Model FXW, refer to Data Sheet EDS8-47)

ORDERING INFORMATION

When ordering this instrument, specify:

- 1. CODE SYMBOLS
- 2. Measuring range
- 3. Output orientation (burnout direction) when abnormality is occurred in the transmitter.

Hold / Overscale / Underscale.

Unless otherwise specified, output hold function is supplied.

- Indication method (indicated value and unit) in case of the actual scale (code D, H, P, S on 9th digit).
- 5. TAG No. (up to 20 alphanumerical characters), if required.

The product conforms to the requirements of the Electromagnetic compatibility Directive 89/336/EEC as detailed within the technical construction file number TN513035. The applicable standards used to demonstrate compliance are:

EMI (Emission) EN61326: 1997

Class A (std for Industrial Location)

Frequency range	Limits	Reference
MHz		Standard
3 to 230	40dB (μV/m) quasi peak	CISPR16-1
	measured at 10m distance	and
		CISPR16-2
230 to 1000	47dB (μV/m) quasi peak,	
	measured at 10m distance	

Note) Definition of performance criteria

- A : During testing, normal performance within the specification limits
- B: During testing, temporary degradation, or loss of function or performance which is self-recovering.

EMS (Immunity) EN61326: 1997

Annex A (standard for Industrial Location)

Phenomenon	Test value	Basic	Performance
		Standard	criteria
Electrostatic	4kV (Contact)	IEC61000-4-2	В
discharge	8kV (Air)		
Electromagnetic	80 to 1000MHz		
field	10V/m	IEC61000-4-3	A
	80%AM (1kHz)		
Rated power			
frequency	30A/m	IEC61000-4-8	A
magnetic field	50Hz		
Burst	2kV	IEC61000-4-4	В
	5kHz		
Surge	1.2µs/50µs		
	1kV (Line to line)	IEC61000-4-5	В
	2kV (line to ground)		
Conducted RF	0.15 to 80MHz		
	3V , 80%AM (1kHz)	IEC61000-4-6	Α

CODE SYMBOLS

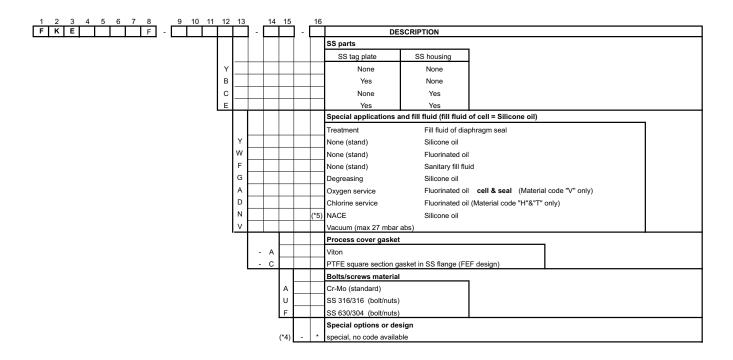
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															Ì	Process	Oval flange screw	Conduit connection	İ		
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T				+		+	+	_	_	\dashv	_	+	-	+	_		7/16-20 UNF	1/2-14 NPT			
v w		_		-		+	\dashv	_	+		_	+		+	-	1/4-18 NPT 1/4-18 NPT	M10 M10	Pg 13,5 M 20 x 1,5			
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Notes* :

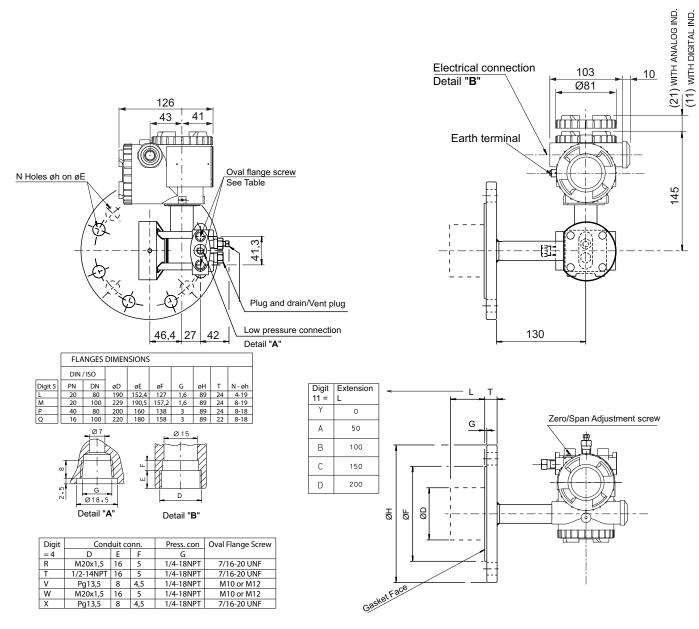
- Turn down of 100 : 1 is possible, but it should be used at a span greater than 1/40 of the maximum span for better performance.

 Add values for material options are for = DN80 PN40 or ANSI-150 LB3" flange rate, DN100 or 4" add values are available upon request, LP side writed cell body diaphragm in exotic materials are available upon request.

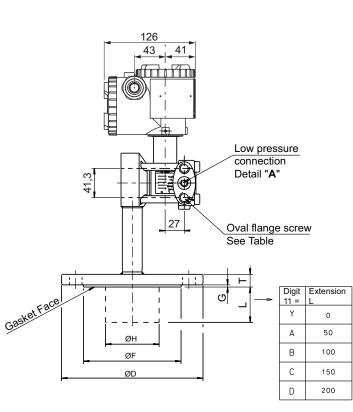
- All wetted parts in the same material (diaphragm, extension, flange gasket area)
 When no code can be found in the current code symbols, place* in concerned code digit(s) & add* in 16 th digit
 Our stainless steel bolts/nuts in SS630 are in conformity with the NACE requirements and must be used for NACE service
- Code "D & V" FM approval only possible with electrical connection 1/2" NPT.
- Please consult Fuji with you application conditions



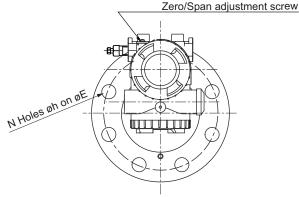
OUTLINE DIAGRAM for short design (Unit:mm)

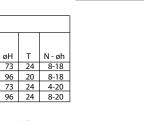


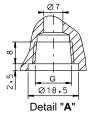
OUTLINE DIAGRAM for long design (Unit:mm)



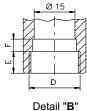
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73



Digit	Conduit conn.			Press. con	Oval Flange Screw
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T	1/2-14NPT	16	5	1/4-18NPT	7/16-20 UNF
٧	Pg13,5	8	4,5	1/4-18NPT	M10 or M12
W	M20x1,5	16	5	1/4-18NPT	M10 or M12
Χ	Pg13,5	8	4,5	1/4-18NPT	7/16-20 UNF

CONNECTION DIAGRAM

FLANGES DIMENSIONS

200 160

180

190,5

138

158

3

DIN / ISO PN

40

16

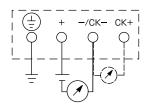
20

DN

80

100 220

80



Fuji Electric

Your distributor:

Coulton Instrumentation Ltd

17 Somerford Business Park, Christchurch, BH23 3RU, UK

Tel: +44 1202 480 303

E-mail: sales@coulton.com Web: www.coulton.com