



# ABSOLUTE AND GAUGE PRESSURE TRANSMITTER FOR REMOTE SEAL

**DATASHEET** 

FKP, FKH...F

The FCX-All pressure transmitter accurately measures gauge pressure and level and transmits proportional 4 to 20mA signal.

The transmitters utilize the unique micromachined capacitive silicon sensor with state-of-the-art microprocessor technology to provide exceptional performance and functionality.

#### **FEATURES**

#### 1- Outstanding accuracy

 $0.1\ \%$  accuracy is the standard feature for all gauge pressure models. 0.2% accuracy for all absolute pressure.

The micro-capacitance silicon sensor assures this feature for all elevated or suppressed calibration ranges without additional adjustment.

#### 2- Minimum inventory and design

Electronics unit, local indicators and electronics housing are interchageable among all FCX-AII transmitters.

#### 3- Fuji/HART® bilingual communication protocol

FCX-All series transmitter offers bilingual communication to speak both Fuji proprietary protocol and HART®.

Any HART® compatible devices can communicate with FCX-AII.

#### 4- Application flexibility

Example of options that render the FCX-All series suitable for almost any process applications includes :

- Analog indicator at either the electronics side or terminal side.
- Full range of hazardous area approvals.
- Built-in RFI filter and lightning arrester.
- 5 digit LCD meter.
- Stainless steel electronics housing.
- Wide selection of materials.
- High temperature and high vacuum seals.

#### 6- Programmable output Linearization Function

In addition to linear and square root, output signal is freely programmable.

# 7- Burnout current flexibility (Under Scale : 3,2 to 4,0mA, Over scale : 20,8 to 22,5mA)

Burnout signal level is adjustable using Model FXW Hand Held Communicator (HHC) to comply with NAMUR NE43.

#### 8- Dry calibration without reference pressure

Thanks to the best combination of unique construction of mechanical parts (Sensor unit), reliability of dry calibration without reference pressure is at equal level as wet calibration.



#### **SPECIFICATIONS**

## **Functional specifications**

#### Type:

Absolute and gauge pressure transmitter with remote seal :

- FKH or FKP : Smart, 4-20mA DC + Fuji/Hart® digital signal

#### Service:

Liquid, gas or vapour.

#### Span, range and overrange limits:

Model	Span lin	nits (bar)	Range	Overrange		
	Minimum	Maximum	limits	limits		
	FK	P	(bar)	(bar)		
FP01	0,08125	1,3	-1 à +1,3	10		
F □ P □ 02	0,3125	5	-1 à +5	15		
F □P □ 03	1,875	30	-1 à +30	90		
F_P_04	6,25	100	-1 à +100	150		
	FKH (ba	arabs)	(barabs)	(barabs)		
F □ H □ 02	0,08125	1,3	0 à +1,3	5		
F □H□03	0,3125	5	0 à +5	15		
F □H □04	1,875	30	0 à +30	90		

Note: to minimise environmental influence, span should be greater than 1/10 of the max. span in most applications.

#### FKP, FKH...F

#### Output signal:

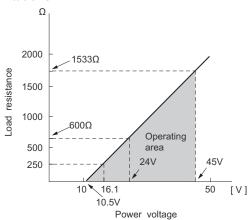
4-20 mA DC with digital signal superimposed on the 4/20 mA signal.

#### Power supply:

Transmitter operates on 10,5 to 45V DC at transmitter terminals

10,5 to 32V DC for the units with optional arrester.

#### Load limitations:



Note : digital communication with FXW/HART  $^{\text{TM}}$  requires min  $250\Omega$  load resistance.

#### Hazardous locations:

Authority (Digit 10= )		Intrinsic safety										
ATEX (K)	Ex II 1 G Ex ia IIC T5 (- $40^{\circ}$ C $\leq$ Ta $\leq$ +50 $^{\circ}$ C) Ex ia IIC T4 (- $40^{\circ}$ C $\leq$ Ta $\leq$ +70 $^{\circ}$ C) IP66/67 Entity Parameters: Ui $\leq$ 28 Vdc, Ii $\leq$ 94.3 mA, Pi $\leq$ 0.66 W Ci = 36 nF/26 nF for models with/without Arrester Li = 0.7 mH/0.6 mH for models with/without Analog Indicator											
Factory Mutual (pending)	Class I II III Div.1 Groups A, B, C, D, E, F, G T4 Entity Type 4X											
(H)	9th digit A,B,C,D,J L,P,M,1,2,3 Q,S,N,4,5,6 E,F,G,H,K - Entity Parameters:	A,B,O,D,J Y,G,N L,P,M,1,2,3 Y,G,N Q,S,N,4,5,6 Y,G,N E,F,G,H,K Y,G,N - W,A,D  Entity Parameters: Vmax=42.4V, Imax=113mA, Pi=1W,										
CSA (J)	Ex ia Class I, Groups E,F Class II, Groups E,F Per drawing TC 5228 Temp. code T5 for Ta Temp. code T4 for Ta Entity Parameters: Vmax = 28 Vdc, Ima: Ci = 36 nF/25 nF for Li = 0.7 mH/0.6 mH f	and G; Class III 373 amb max = +50°C amb max = +70°C x = 94.3 mA, Pma models with/with	ax = 0.66 W out Arrester									
IECEx (T)	Li = 0.7 mH/0.6 mH for models with/without Analog Indicator  Ex ia IIC T5 (-40°C ≤ Ta ≤+50 °C)  Ex ia IIC T4 (-40°C ≤ Ta ≤+70 °C)  IP66/67  Entity Parameters:  Ui ≤ 28 Vdc, Ii ≤ 94.3 mA, Pi ≤ 0.66 W  Ci = 36 nF/26 nF for models with/without Arrester  Li = 0.7 mH/0.6 mH for models with/without Analog Indicator											

Authority	Flameproof								
ATEX	Ex II 2 GD Ex d IIC T6 (-40°C ≤ Ta ≤ +65 °C) Ex d IIC T5 (-40°C ≤ Ta ≤ +85 °C)								
X)	Ex tD A21 IP66/67 T 85°C Ex tD A21 IP66/67 T 100°C Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Model With arrester: Ui ≤ 32 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W								
actory Mutual pending)	Class I Div.1 Groups B, C, D T6 Type 4X Class II III Div.1 Groups E, F, G								
D)	T6 Type 4X Tamb max = +60°C								
CSA E)	Class I, Groups C and D; Class II, Groups E,F and G; Class III Maximum ambient temperature 85°C Maximum working pressure 50 Mpa Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA Model With arrester: Ui ≤ 32 Vdc, 4-20 mA Note: "Seal not required"								
ECEx	Ex d IIC T6 (-40°C $\leq$ Ta $\leq$ +65 °C) Ex d IIC T5 (-40°C $\leq$ Ta $\leq$ +85 °C) DIP A21 IP66/67 T 85°C DIP A21 IP66/67 T 100°C Electrical ratings Model Without arrester: Ui $\leq$ 45 Vdc, 4-20 mA loop powered, Pi $\leq$ 1.0125 W Model With arrester: Ui $\leq$ 32 Vdc, 4-20 mA loop powered, Pi $\leq$ 1.0125 W								

Authority (Digit 10= )		Type n Nonincendive										
ATEX (P)	Ex II 3 G Ex nA II T5 (-40°C ≤ Ta ≤+70 °C) IP66/67 Electrical ratings Model Without arrester: Ui ≤ 45 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Model With arrester: Ui ≤ 32 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W Optional Analog indicator is not available for type "n"											
Factory Mutual (pending)	Class I II III Div.2 Groups A, B, C T4 Entity Type 4X	, D, F, G										
(H)	Model code 9th digit A,B,C,D,J L,P,M,1,2,3 Q,S,N,4,5,6 E,F,G,H,K	13th digit Y,G,N Y,G,N Y,G,N Y,G,N W,A,D	Tamb  -40°C to +85°C  -20°C to +80°C  -20°C to +60°C  -40°C to +60°C  -10°C to +60°C									
CSA (pending)  (J)	Class II Div.2 Groups E, F, G Class III Div.2 Temp Code T5 Tan Temp Code T4 Tan Entity Parameters: Vmax = 28 Vdc, Imax Ci = 36 nF/25 nF for r	Class I Div.2 Groups A, B, C, D Class II Div.2 Groups E, F, G Class III Div.2 Temp Code T5 Tamb max = +50°C Temp Code T4 Tamb max = +70°C										
IECEx	IP66/67 Electrical ratings Model Without arreste Ui ≤ 45 Vdc, 4-20 mA Model With arrester: Ui ≤ 32 Vdc, 4-20 mA	Li = 0.7 mH/0.6 mH for models with/without Analog Indicator  Ex nA II T5 (-40°C ≤ Ta ≤+70 °C)  IP66/67  Electrical ratings  Model Without arrester:  Ui ≤ 45 Vdc, 4-20 mA loop powered, Pi ≤ 1.0125 W										

#### Zero/span adjustment:

Zero and span are adjustable by hand held communicator in Hart® or Fuji protocol.Local adjustment of zero and span are possible from outside screw on the electronic housing.

#### Damping:

Adjustable from HHC(1) or local adjustment unit with LCD display.

The time constant is adjustable between 0 to 32 seconds.

#### Zero elevation/suppression:

Zero can be elevated or suppressed within the specified range limit of each sensor model.

#### Normal/reverse action:

Selectable from HHC(1).

#### Indication:

Analog indicator or 5-digit LCD meter, as specified.

#### Burnout direction: selected from the HHC

If self-diagnostic detect transmitter failure, the analog signal will be driven to eighter "Output Hold", "Output Overscale" or "Output Underscale" modes.

#### "Output Hold":

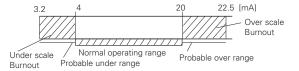
Output signal is hold as the value just before the failure happens.

#### "Output Overscale":

Adjustable within the range 20,0 mA to 22,5 mA from the hand held communicator (HHC).

#### "Output Underscale":

Adjustable within the range 3,2 mA to 4,0 mA from the HHC(1)



#### Loop check output:

Transmitter can be configured via HHC to provide constant signal between 3,2 and 22,5 mA.

#### Temperature limit:

#### Ambient:

- 40 to + 85°C
- 20 to + 80°C (LCD indicator)
- 40 to + 60°C (arrester option)
- 20 to + 80°C (fluorinated oil filling of the cell)

For explosion proof units (flame proof or intrinsic safety), ambient temperature must be within the limits specified in each standard.

#### Process:

Check in the seal datasheet with the specific temperature conditions

#### Storage:

- 40 to + 90°C

#### **Humidity:**

0 to 100% RH

#### Communication:

With HHC<sup>(1)</sup> (model FXW, consult DS N°EDS8-47), following items can be remotely displayed or configured.

#### Note:

HHC's version must be higher than 7.0 (or FXW □

□□□1–□4), for FCX-AII for supporting these items :

"Saturate current", "Write protect", and "History".

Items	Fuji Pı with	otocol FXW	Hart® Protocol			
	Display	Set	Display	Set		
Tag No.	V	V	V	V		
Model No.	V	V	_	_		
Serial No. &	.,		.,	_		
Software Version	V		V			

Engineering unit	V	V	V	v
Range limit	v	_	V	_
Measuring range	v	V	V	v
Damping	V	V	V	V
Output mode	V	_	V	_
Burnout direction	V	V	V	V
Calibration	V	V	V	V
Output adjust	_	V	_	V
Data	V	_	V	_
Self diagnoses	V	_	V	_
Printer (In case of FXW with printer option)	v	_	_	_
External switch lock	V	V	V	v
Transmitter display	v	V	V	V
Linearize*	v	V	_	_
Rerange	V	V	V	v
Saturate current	V	V	V	v
Write protect	V	V	V	v
History  - Calibration history  - Ambient temperature history	v v	<u>v</u>	v v	<u>v</u>

(Note) (1) HHC: Hand Held Communicator

#### \*Local configurator with LCD display (option):

Local configurator with 3 push button and LCD display can support all items (Fuji Protocol list) except "Linearize" function.

#### Programmable output linearization function:

Output signal can be characterized with "14 points linear approximation function" from HHC(1).

#### Performance specifications

(under reference conditions).

#### Accuracy rating:

(Including linearity, hysteresis & repeatability)

For span greater than 1/10 of URL:

±0,1 % of calibrated span (FKP)

±0,1 % of calibrated span (FKH)

For span smaller than 1/10 of URL:

 $\pm (0.05 + 0.05 \times 0.1 \times URL/span)$  % of span (FKP)  $\pm(0.1 + 0.1 \times 0.1 \times URL/span)$  % of span (FKH)

#### Stability:

±0,2% of upper range (URL) for 10 years

#### Temperature effect:

Effect per 28°C change between the limits of -40 and +85°C.

#### Model FKP:

Zero shift:

±0,25 % /28°C at (1 to 1/2,5) x URL

±(0,25 x 0,4 x URL/span) %/28°C for span below 1/2,5 of URL

#### Total effect:

±0,25 % /28°C at (1 to 1/2,5) x URL

±(0,25 + 0,25 x 0,4 x URL/span) %/28°C for span below 1/2,5 of URL

#### Model FKH:

Zero shift:

±(0,25% x URL/span) %/28°C

Total effect:

±(0,25 + 0,25 x URL/span) %/28°C

#### Overrange effect:

Zero shift:

±0,3% of URL for any overrange pressures (limited to the max. overrange pressure)

#### Supply voltage effect:

< 0,05% of calibrated span per 10V.

#### RFI effect:

< 0,2% of URL for the frequences of 20 to 1000 MHz and field strength of 10 V/m when electronic housing covers are on (Classification: 2-abc: 0,2% of span according SAMA PMC 33.1)

Response time: (at 63,2% of output signal)

Time constant : 200 msec Dead time : about 300 msec

Response time = time constant + dead time

Note: faster response time is available as option - Consult

Fuji Electric

Mounting position effect:

Zero shift: <10mm WC for 10° incline in any position. This shift can be corrected with the zero adjustment. The effect is doubled for fluorinated oil filling.

No influence on span adjustment.

Vibration effect:

> ±0,25% of span for spans greater than 1/10 of URL. Frequency 10 to 150Hz, acceleration 39,2m/sec<sup>2</sup>.

Material fatigue:

Please consult Fuji Electric.

Dielectric strength:

500 V AC 50/60Hz during 1 minute between circuit and earth.

Insulation resistance:

> 100 M $\Omega$  at 500 Vdc.

Turn on time:

4 seconds

#### Internal resistance for external field indicator:

12  $\Omega$  maxi (connected to test terminal CK+ and CK-)

#### **Optional features**

#### Indicator:

A plug-in turnable analog indicator (1,5% accurancy) can be housed in the electronics compartment or in the terminal box of the housing.

An optional 5 digits LCD meter, which can be fitted on the electronic side is also available.

#### Arrester:

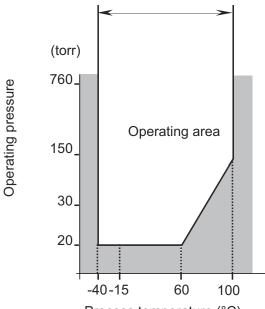
A built-in arrester protects the electronics from lightning surges.

#### **NACE** specifications:

Metallic materials for all pressure boundary parts comply with NACE MR 01-75.

#### Vacuum service:

Silicone oil (code: Y, G, N)



Process temperature (°C)

Relation between max.temperature an operating pressure for transmitter only

#### Custom tag:

A stainless steel tag with customer tag data is wired to the transmitter.

#### Physical specifications

#### **Electrical connections:**

1/2"-14 NPT, Pq13,5 or M20x1,5

#### Non wetted parts material:

Electronics housing:

Standard:

Low copper die cast aluminium alloy finished with epoxy/polyurethane double coating

Filling fluid:

Standard : silicone oil Upon request : fluorinated oil

#### **Environmental protection:**

IP66/IP67

Weight:

Transmitter alone: about 1,9 kg

Add: 0,5 kg for mounting bracket 0,8 kg for indicator option

#### Diaphragm seal(s):

For seal selection, please refer to enclosed datasheet for diaghragm seals.

#### **ACCESSORIES**

Hand Held Communicator: (refer to the FXW)

# CODE SYMBOLS FKP...F

1 2 3 4 5 6 7	8	9	10	11	12	13							
	F -					Υ				DESCRIPTION			
	7						ī			Туре			
										Smart, 4-20 mAdc + Fuji/Hart® digital signal			
	$\neg$					$\neg$				Conduit connection			
Т Т	-					$\neg$				1/2-14 NPT			
l v						$\neg$				Pg 13,5			
l w	-					$\neg$				M 20 x 1,5			
	$\overline{}$					$\neg$				Diaphragm seal rating			
2	-					$\neg$				PN 25			
4	$\neg$					$\neg$				PN 20 - 150 Lbs			
6	-					$\neg$				PN 50 - 300 Lbs			
8										PN 40			
9										PN 16			
l i l	-					$\neg$				PN 100 - 600Lbs			
	$\neg$					$\neg$				Span			
1 V						$\neg$				0,08125/1,3 bar			
2 V	$\overline{}$					$\neg$				0,3125/5 bar			
3 V	+					-	-			1,875/30 bar			
	+					$\dashv$				6,25/100 bar			
	$\overline{}$		П			$\rightarrow$				Indicator & Arrester			
										Indicator	Arrester	Initial setting	
	F -	A	М			-	-			None	none	ar couring	
	F -	В				-	-			Analog, 0-100% linear scale	none		
	F -	D				$\neg$				Analog, Custom scale	none		
l l	F -	J				$\neg$				Analog, double scale	none		
l l	F -	E				_				None	yes	4-20 mA DC	
ı	F -	F				-				Analog, 0-100% linear scale	yes	4 20 118 ( BO	
ı	F -	H				$\neg$				Analog, Custom scale	yes	+	
	F -	K				$\neg$				Analog, double scale	yes		
	F -	1				$\neg$				Digital, 0-100%	none	Hart® / Fuji	
	F -	2				_				Digital, Custom scale	none	digital signal	
	F -	4				_				Digital, 0-100%	yes	"SMART"	
	F -	5				$\neg$				Digital, Custom scale	yes	OW ACT	
L		- 0		ш		$\overline{}$	$\overline{}$			Approvals for hazardous locations (consult FUJI f			
			А	$\vdash$		$\rightarrow$	-	_		None (Standard)	or availability)		
			×			$\rightarrow$	_			ATEX - Flameproof enclosures (digit 4 = "R, T" & "W" (	amb ()		
			ĺκ			$\dashv$	_				ority)		
			D			$\rightarrow$	_		(*1)	ATEX - Intrinsic Safety			
			E			-			( ')	FM - Explosion-Proof (digit 4 = "T" only)			
			Н			$\rightarrow$				CSA - Explosion-Proof (digit 4 = "T" only)			
			J			+	-	_		FM - Intrinsic Safety and Non Incendive			
			P			+	+	_		CSA - Intrinsic Safety			
			Q	$\vdash$	-	$\dashv$	+	_		ATEX - Type "n" (digit 9 = A, E, 1, 2, 3, 4, 5 & 6 only)			
			R	$\vdash$	-	$\dashv$	-	_		IECEx - Type "n" (digit 9 = A, E, 1, 2, 3, 4, 5 & 6 only)	h A		
			T	$\vdash$		$\rightarrow$	-	_		IECEx - Flameproof enclosures (digit 4 = "R, T" & "W"	oniy)		
			Ľ	$\vdash$	-	$\dashv$	-	_		IECEx - Intrinsic Safety	171 4		
						$\dashv$	_	_		CSA - Explosion-Proof & Intrinsic Safety combined app			
			M	$\vdash$	-	$\rightarrow$	-	_		ATEX - Flameproof enclosures & Intrinsic Safety comb			
			N V	$\vdash$	_	-	_	_		IECEx - Flameproof enclosures & Intrinsic Safety com			
			٧	Ш						FM - Explosion-Proof & Intrinsic Safety combined appr		only)	
			T	ıΠ		$\Box$				Mounting design Ambiant temperature correction	n		
				В			$\perp \Gamma$			Capillary Transmitter and diaphragm seal	assembly		
				G						Capillary Transmitter			
				L [						Rigid Transmitter and diaphragm seal	assembly		
				s						Rigid Transmitter			
			•			П				SS parts			
										SS tag plate SS housing			
					Υ	Υ				None None			
					В	Υ				Yes None			
					С	Υ				None Yes			
					Е	Υ				Yes Yes			
				-									

#### \*Notes:

1- Code "D" FM approval only possible with electrical connection 1/2" NPT.

# **CODE SYMBOLS FKH...F**

1 2 3 4	5	6	3 7	8		9	10	11	12	13											
F K H				F	] -					Υ					D	ESCRIPTION					
1 1															Туре						
															Smart, 4-20 mAdc + Fuji/Hart™ digital signal						
													$\neg$	$\neg$	Conduit connection						
Т							-						_	$\exists$	1/2-14 NPT						
v			1				<del>                                     </del>							$\neg$	Pg 13,5						
ĺ w l	$\vdash$		+				$\vdash$	$\vdash$	_				+	$\dashv$	M 20 x 1,5						
			+				_	_	_				_	$\dashv$	Diaphragm seal rating						
	2	_	+				$\vdash$	+-	+			-	+	$\dashv$	PN 25						
		_	-				-						-	-							
	4	_	+				-	-	-				-	$\dashv$	PN 20 - 150 Lbs						
	6	_	-				-	-	-			$\vdash$	-	_	PN 50 - 300 Lbs						
	8	_	-				-	-	-				_	$\dashv$	PN 40						
	9	_	-				-	-					_	_	PN 16						
	L	-	-				-	-	-	_			_	_	PN 100 - 600Lbs						
							-	-	-			$\vdash$		_	Span						
		2	V										_		0,08125/1,3 bar						
		3	V												0,3125/5 bar						
		4	V				$\perp$	<u> </u>							1,875/30 bar						
							1								Indicator & Arrester				,		
								$\perp$							Indicator		Arrester	Initial setting	]		
				F	-	Α									None		None				
				F	-	В									Analog, 0-100% linear scale		None				
				F	-	D									Analog, Custom scale		None				
				F	-	J									Analog, double scale		None				
				F	-	Е								$\neg$	None		yes	4-20 mA DC			
				F	_	F									Analog, 0-100% linear scale		yes				
				F		н									Analog, Custom scale		yes	+			
				F	-	K								$\neg$	Analog, double scale		yes				
				F	-	1								$\exists$	digital, 0-100%		None	Hart® /Fuji			
				F		2							-	$\dashv$	digital, Custom scale		None	digital signal			
				F	-	4	$\vdash$	+					-	$\dashv$	digital, 0-100%		yes	"SMART"			
				F		5	_	1	_				-	$\dashv$	digital, Custom scale		yes	SWART			
			-	Г		3		$\vdash$	<del>                                     </del>				+	$\dashv$	-						
							Ι.	_	-				_	$\dashv$	Approvals for hazardous locations (co	ISUIT FUJI TO	r availability)				
							A	-	-				-	$\dashv$	None (Standard)						
							X	$\vdash$	-	_		-	-	$\dashv$	ATEX - Flameproof enclosures (digit 4 = "	≺, I" & "W" or	nly)				
							K	⊢	-			$\vdash$	-		ATEX - Intrinsic Safety						
							D	⊢	-					(*1)	FM - Explosion-Proof (digit 4 = "T" only)						
							Е	⊢	-	_			_	_	CSA - Explosion-Proof (digit 4 = "T" only)						
							Н	⊢	_			$\vdash$	$\perp$	_	FM - Intrinsic Safety and Non Incendive						
							J	<u> </u>	_			$\vdash$	_	_	CSA - Intrinsic Safety						
							Р	<u> </u>	_				$\perp$		ATEX - Type "n" (digit 9 = A, E, 1, 2, 3, 4,						
							Q	<u> </u>	_				_	_	IECEx - Type "n" (digit $9 = A, E, 1, 2, 3, 4,$						
							R	<u> </u>	_						IECEx - Flameproof enclosures (digit 4 = '	R, T" & "W" o	nly)				
							Т	L							IECEx - Intrinsic Safety						
							L								CSA - Explosion-Proof & Intrinsic Safety of						
							М								ATEX - Flameproof enclosures & Intrinsic						
							N							_]	IECEx - Flameproof enclosures & Intrinsic	Safety combi	ined approval (d	digit 4 = "R, T" & "W" only)			
							V	1					T		FM - Explosion-Proof & Intrinsic Safety co	mbined appro	val (digit 4 = "T	" only)			
								Π					$\neg$	$\neg$	Mounting design Ambiant temperat	ure correction	n				
								В						Capillary Transmitter and diaphragm seal assembly							
								G							Capillary Transmitter	. •	•				
								L					-	$\neg$	Rigid Transmitter and dia	phragm seal a	ssembly				
								s				$\vdash$	$\dashv$	$\neg$	Rigid Transmitter	, ooui u					
													$\neg$	$\neg$	SS parts						
									1		l				SS tag plate SS housing	٦					
									Ι <sub>Υ</sub>	Y	$\vdash$	$\vdash$	+	$\dashv$	None None	┪					
									В	Y	$\vdash$		+	$\dashv$	Yes None						
									C	Y	$\vdash$	$\vdash$	+	-	None Yes	1					
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									ᆫᆫ	Y				_	Yes Yes						

#### \*Notes:

1- Code "D" FM approval only possible with electrical connection 1/2" NPT.

# **DIAPHRAGM SEALS**

Diaphragm seals are used to measure accurately hydrostatic level liquid on open tanks or pressure measurment in line. The use of the diaphragm seal avoids that the measuring cell is directly in contact with the process.

The welded seal construction assures excellent reliability in high temperature and vacuum applications. The seals can be used for high corrosive, viscous, sticking, crystallizable and abrasive process conditions.

#### **FEATURES**

#### 1- Construction

The diaphragm seals are mounted on gauge and absolute pressure transmitters of FCX-AII series. The seal is rigid, (direct) mounted on the transmitter. For capillary mounting design, please consult Fuji Electric.

The construction is an all welded design without any gasket between the seal and the transmitter diaphragm and is filled with the suitable oil for your application.

#### 2- Operating principle

The measuring pressure is applied on the diaphragm seal and transfered by the filling to the measuring cell of the pressure transmitter.

#### 3- Parts materials

Wetted parts materials (diaphragm and gasket face) are in Stailess Steel, Tantalum, Hastelloy, Monel, Titanium, Zirconium, Nickel depending on the application requirements.

Other parts are in stainless steel: reduced volume flange, diaphragm seal body, direct mouting connection parts.

Standard filling fluid is silicone oil. Fluorinated oil, sanitary oil, high temperature oil and vacuum service filling are available through model code selection.

#### 4- Diaphragm seal types

According to the mounting and operating conditions different seal types can be useful:

- Flush mounting design for DN40 to DN 125.
- Seals with extensions (50 to 200 mm).
- Seals for sanitary applications according DIN, SMS, Tri-Clamp standards.
- Screwed, flush mounted connections G 1"1/2 and G 2".

#### **SPECIFICATIONS**

#### 1- Diaphragm seal application:

The seal can be mounted direct or rigid on the transmitter (for example for liquid level measurment at the bottom of a tank).

#### 2- Temperature limit :

Ambiant temperature : -40 to 85 °C for transmitter

Process temperature : -40 to 150 °C and according the filling fluid limitations

Please consult Fuji for higher process temperature

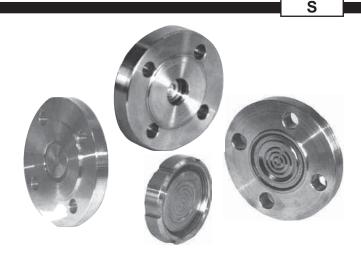
#### 3- Pressure limits:

Working pressure:

Working pressure of the transmitter or nominal flange rating of the diaphragm seal (PN). (please take the smallest of both)

Vacuum limit : depending of the limit of the transmitter and the filling fluid of the seal.

The lowest vacuum is 20 Torr or 27mbar abs for gauge presure transmitters.



#### **Performance specifications**

To calculate the total performance, both the transmitter and the diaphragm seals performances have to be considdered.

Accuracy: (at reference conditions)

The assembling of a diaphragm seal on a transmitter increases the accurancy error at reference conditions of 0,1% of the span.

#### Ambient temperature effect :

- Effect when transmitter alone is corrected

Seal	Effect (mbar/10°C)
DN50/2" (ss diaphragm)	2,03
DN80/3" (ss diaphragm)	0,11
DN80/3" (other diaph. mater.)	0,22
DN100/4" (ss diaphragm)	0,04
Adaptor (ss diaphragm)	0,11
Clamp 2"	2,06
DN 50 or 2" (SMS or DIN 11851)	2,85
No dead volume	5,16
G 1" 1/2	5,16
G 2"	2,03

Note: the indicated values are in mbar/10°C

- Effect when transmitter and the seal assembly is corrected The zero drift due to ambient temperature changes are improved (between 2 and 5 times) by an additional temperature correction operation of the complete transmitter unit (transmitter an seal).

(See code L digit 11 of the codification F#P)

#### Process temperature effect :

Seal	Effect (mbar/10°C)
DN50/2" (ss diaphragm)	1,24
DN80/3" (ss diaphragm)	0,17
DN80/3" (other diaph.mater.)	0,73
DN100/4" (ss diaphragm)	0,08
Adaptor (ss diaphragm)	0,17
Clamp 2"	2,61
DN 50 or 2" (SMS or DIN 11851)	4,22
No dead volume	5,16
G 1" 1/2	1,42
G 2"	1,24

Note: the indicated values are in mbar/10°C

#### Filling fluid of the diaphragm seals :

Code	Designation	Temperature i	resistance (°C)	Density
digit 7		P abs ≥ 1bar	P abs < 1bar	(25°C)
Υ	Silicone oil	-40 to +150	-40 to +120	0,934
W	Fluorinated oil	-20 to +100	-20 to +80	1,84
F	Sanitary fill fluid	-10 to +150	-10 to +120	0,92
V	Silicone oil	-10 to +150		1,07
Т	Silicone oil	-20 to +150	-10 to +150	1,07

These values and limits are indicated for the most common applications (standard filling fluids).

Please ask Fuji Electric for special applications indicating your temperature, pressure and vacuum conditions (vacuum and temperature can occure together); other filling fluids can be used for your applications.

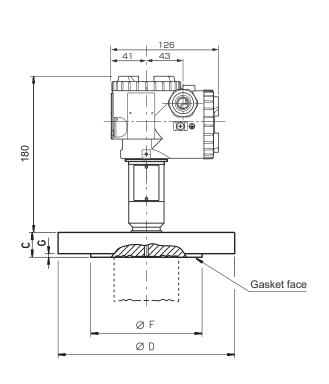
## **CODE SYMBOLS - S**

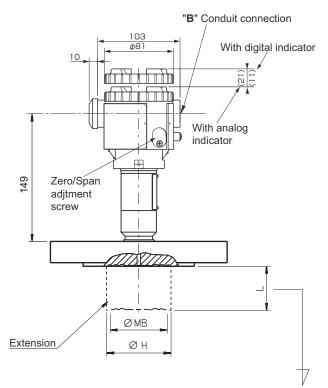
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s	4	$\perp$				-	Ш									DESCRIPTION						
/ F		+	+											Flanged axial diaphra		Not possible with signid manusting des	ian diait 6 : aada D					
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	1,	₄├												ANSI-150LB 3"-ISO F								
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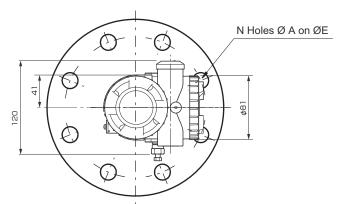
- 1\* Standard flange machining = stock finish; Different flange machinings (recess, groove, ...) upon request- For material code H, B, T, P, R, F = smooth finish
- Only available with span higher than 1 bar Ask FUJI with operating conditions
- 2\* 3\* 4\* Axial diaphragm seal connection - no extension possible
- Not possible with digit 7 : V, H, T
- All wetted parts in the same material (diaphragm, extension, flange gasket area) other flange designs are available
- Only available with flange size digit 3 code 4, 5, 6, 7, 8, 9, H, J, G

  Recommended for Vacuum or High Temperature applications T > 120°C (Capillary internal diameter = 2mm) 6\*
- Consult FUJI for your application with the specific operating conditions
- Max process temperature 150 °C
- Only for rigid mounted design on transmitter

# Outline dimensions for rigid mounted diaphragm seal on a gauge pressure transmitter (units : mm)

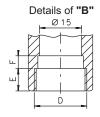






Diaphra	L		
	Υ		0
	AEJP		50
SA	BFKR	S	100
	CGLS		150
	DHMT		200

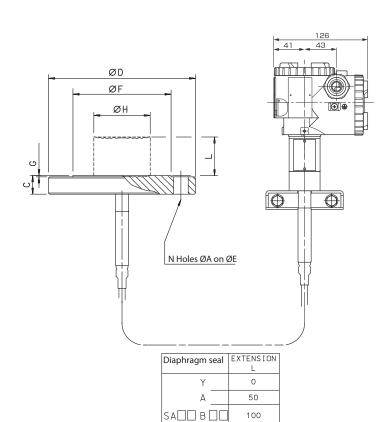
ø EXTENSION / DIAPHRAGM

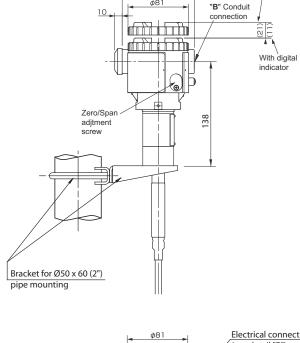


CODE	CONDUIT	CON	Ν.
X4=	D	Ε	F
T	1/2-14NPT	16	5
٧	Pg 13.5	8	4.5
W	M20×1.5	16	5

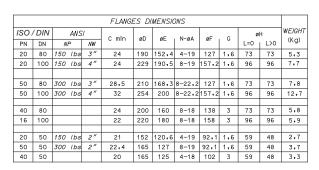
<u>". [</u>	_	D _		W		0×1.		5							SA D V Y SD	SA□ V ≠ YS□	SAD PYSD	B B F F F F F
	FLANGES DIMENSIONS									(L=0)	(L>0)	(L=0)	(L>0)					
Diap	hrag	m seal	ISO .	/ DIN	ANS NP	S/ NW	C min	øD	øE	N-øA	øF	G	WEIGHT (Kg)		øMB	øH = øMB	øМВ	øH (øMB)
	4		20	80	150 lbs	3"	24	190	152.4	4-19	127	1.6	5.3		73	73	89	76 (72)
	5		20	100	150 lbs	4"	24	229	190.5	8-19	157.2	1.6	7.7		96	96	89	94 (89)
	6		50	80	300 lbs	3"	28.5	210	168.3	8-22•2	127	1.6	7.8		73	73	89	76 (72)
	7		50	100	300 lbs	4"	32	254	200	8-22•2	157.2	1.6	12.7		96	96	89	94 (89)
SA	4 8		40	80			24	200	160	8-18	138	3	5 • 8		73	73	89	76 (72)
	9		16	100			22	220	180	8-18	158	3	5.9		96	96	89	94 (89)
	١.,		1 20		450 150	2"	24	450	120.6	4.10	00.4	4.6	2,7		50	40	F.0	40.7 (47)
	H		50	50 50	150 lbs		21	152 165	120+6 127	4-19 8-19			3.7		59 59	48	59 59	48.3 (47)
	G		40	50	JUU IDS	2	20	165	125	4-18	102	3	3.3		59	48	59	48.3 (47)

# Outline dimensions for capillary mounted diaphragm seal on a gauge or absolute pressure transmitter (units : mm)



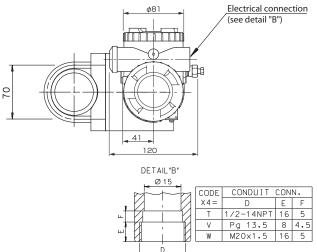


With analog



C D 150

200



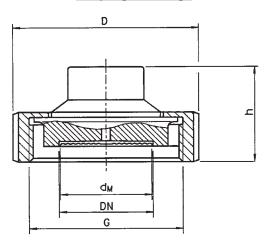
## Outline dimensions of sanitary diaphragm seals (units : mm)

The seals for the sanitary and pharmaceutical applications are available according DIN, SMS and Tri-Clamp standards

#### Seals according DIN 11851 et SMS

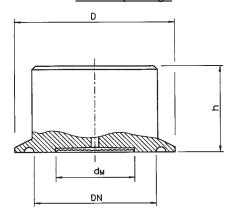
2 differents design exist for DIN 11851 and SMS :

#### Coupling nut design



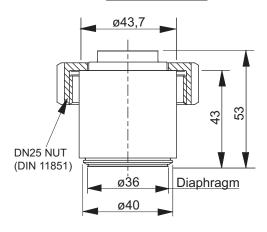
DIN 11851								
DN	PN (Max)	D	h	d <sub>M</sub>	G			
25	40	63	36	25	Rd 52 x 1/6			
32	40	70	36	32	Rd 58 x 1/6			
40	40	78	36	40	Rd 65 x 1/6			
50	40	112	36	52	Rd 78 x 1/6			
65	40	112	36	65	Rd 95 x 1/6			
80	40	127	36	76	Rd 110 x 1/4			
		SMS						
38	40	74	38	40	Rd 48 x 1/6			
51	40	84	38	52	Rd 60 x 1/6			
63,5	40	100	38	65	Rd 85 x 1/6			
76	40	114	38	76	Rd 98 x 1/6			

#### Tri Clamp design

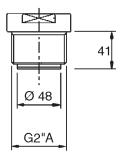


DN	PN (Max)	D	h	d <sub>M</sub>
1"1/2	40	50	35	32
2"	40	64	35	40
2"1/2	40	77,5	35	50
3"	40	91	35	65

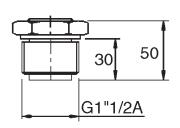
#### Dead volume seal



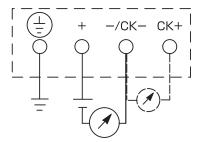
Screwed G 2"A



#### Screwed G 1"1/2 A



## **CONNECTION DIAGRAM**



The product conforms to the requirements of the Electromagnetic Compatibility Directive 89/336/EEC as detailed within the technical construction file number TN513035. The applicable standards used to demonstrate compliance are:

EMI (Emission) EN61326: 1997

Class A (std for Industrial Location)

Frequency range	Limits	Reference
MHz		Standard
3 to 230	40dB (μV/m) quasi peak	CISPR16-1
	measured at 10m distance	and
		CISPR16-2
230 to 1000	47dB (μV/m) quasi peak,	
	measured at 10m distance	

Note) Definition of performance criteria

A : During testing, normal performance within the specification limits

B: During testing, temporary degradation, or loss of function or performance which is self-recovering.

#### EMS (Immunity) EN61326: 1997

Annex A (std for Industrial Location)

Phenomenon	Test value	Basic	Performance
		Standard	criteria
Electrostatic	4kV (Contact)	IEC61000-4-2	В
discharge	8kV (Air)		
Electromagnetic	80 to 1000MHz		
field	10V/m	IEC61000-4-3	Α
	80%AM (1kHz)		
Rated power			
frequency	30A/m	IEC61000-4-8	A
magnetic field	50Hz		
Burst	2kV	IEC61000-4-4	В
	5kHz		
Surge	1.2µs/50µs		
	1kV (Line to line)	IEC61000-4-5	В
	2kV (line to ground)		
	0.15 to 80MHz		
Conducted RF	3V, 80%AM (1kHz)	IEC61000-4-6	Α

# Fuji Electric

Your distributor:

**Coulton Instrumentation Ltd** 

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