

MONITOUCH





Expanding the Possibilities of the Future

Hakko Electronics Co., Ltd. www.monitouch.com

MONITOUCH V8 series

For optimal performance, connectivity and usability
The MONITOUCH V8 series has expanded the potential of
programmable operator interface panels.

Realize the Ideal



High Performance

The new MONITOUCH series has realized the best possible performance with a newly developed high-speed algorithm and a high level of visibility for efficient operation.

Connectivity

8-way communication with up to eight kinds of devices and two USB channels ensure high compatibility and expandability of your system.

Usability

User-friendly component parts and functional switches enable simple and speedy display configuration.





■65,536 colors ■30 fps video display in 16 million colors ————————————————————————————————————	P12
Analog switches —	P13
Compatible with 8-way communication	P14
Equipped with two USB channels (master/slave)	P16
Multi-output memory ON delay/ OFF delay Conditional visibility	P 18
Pop-up window Flash ROM 12.5MB/ SRAM 512KB ————————————————————————————————————	P19
Alarm enhancement Operation log	P20
Multi-link 2 Ethernet function ————————————————————————————————————	P21
Configuration software V-SFT ————————————————————————————————————	P22
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Our wide range of products allows you to sele

		15.0 inches	12.1 inches	10.4
NEW Series	High-performance model	V815iX TFT XGA 64K	V812iS/V812S TFT SVGA 64K	V810iS/V810S TFT SVGA 64K Color
Revolutionary features for production sites: 8-way communication and 16-million colors high-resolution video display. As well as V8 series have the same panel cutouts as V7 series, the V7 screen program can be utilized in V8 series. A multi-feature model with the ultimate operator interface panel.	Standard model			
V7 series	High-performance model	V715X IFT XGA 32K	V712iS/V712S TFT SVGA 32K	V710iS/V710S TFT SVGA 32K
Comes in a variety of models including large-size (15-inch XGA) and small-size (5.7-inch). A versatile and high-ranking series that can be widely used ranging from the net working to standalone.	Standard model			
series Has all of the basic functions. Entry-level models that will satisfy your needs in superior usability and cost-effectiveness.	Standard model			

ect the one that best fits your needs.



815 series

All information at the production site is displayed on the XGA wide screen! Flagship model in V8 series.

15-inch model C € CUL US *3

Flagship model XGA 65,536 colors







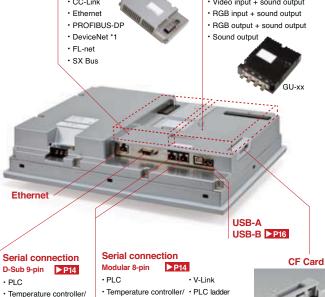
V815iX RGB Sption option option option option option option option

V815 models

V815iXD RGB Option DC Option Option DC Option

 $V815iX \ \ \, \boxed{} \ \ \, \text{[Power supply specifications] N/A: AC100-240V specifications]} \ \ \, \text{D: DC24V (CE/UL/cUL approved)} \\$





	Model	V815iX
_	Display size	15 inches
Basic specification	Display device	TFT color LCD
cific	Resolution	1,024×768 dots
sbe	Display colors	65,536 colors(without blinks)/32,768 colors(with blinks)
Sic	Display memory	FROM (12.5MB)
Ва	Backup memory	SRAM (512KB)
	D-Sub 9-pin CN1	RS-232C, RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200, 187500 ^{*2} bps
Interface	Modular 8-pin MJ1/MJ2	RS-232C • RS-422/485(2-wire), Asynchronous Data length: 7 bits, 8 bits Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200bps
	Ethernet	100BASE-TX /10BASE-T Built-in
	Communication I/F	Equipped
	Extend I/F	Equipped
	CF card I/F	Equipped
	USB I/F	Type A and B(Ver1.1)
	Video (4ch)	GU-00
	RGB input	GU-01
	RGB output	GU-02
Options	Video (2ch)+RGB input	GU-10
Spt	RGB input (2ch)	GU-11
•	Sound output	GU-00 ~ 03
	Communication unit	CU-00 ~ 08
	I/O unit	V-I/O
oility	CE Marking*3	EN61000-6-2, EN61000-6-4
Compatibility	UL/cUL*3	UL508
Ö	RoHS directive	Complied

- *1 Under development
 *2 When connected with SIEMENS MPI
 *3 Only with 24V DC models

Legend of icons

Inverter

· General PC

· Bar code reader



V-I/O

TFT STN Display device

· Card recorder (CREC)

· Bar code reader



· Modbus slave

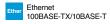
· Printer (serial)













$V812_{\text{series}}$

High visibility and stability of SVGA. Offers you high performance.

12.1-inch model (6 $^{\circ}$ us -3

High-performance model SVGA 65,536 colors



12.1 TFT SVGA 64K 12.5M 512K 3ch COM

With Ethernet port

V812iS Ether option RGB option option option

Without Ethernet port

V812S Ether

V812 models

V812 □ S □□--[Power supply specifications] N/A: AC100-240V specifications D: DC24V (CE/UL/cUL approved) -[Touch switch specifications] N/A: Analog resistive switch M: Matrix resistive switch

-[Functional specifications] N/A: Without built-in LAN port, without optional unit port i: With built-in LAN port, with optional unit port

	Communication un	its	Optional units
	• OPCN-1		Video input + RGB input
	• T-Link	CU-xx	RGB input (2ch)
	• CC-Link		Video input + sound output
	• Ethernet		RGB input + sound output
	• PROFIBUS-DP	m. 6.57	RGB output + sound output
	DeviceNet *1		Sound output
	• FL-net	40	
	• SX Bus		
`			
			GU-xx
		×*******	GO-XX
	and the second		processes and the processes an
- 1		and the same	
11	all all and a second		
11		***************************************	
	ALC: UNITED BY		
			111
		Jim study	
0			
Serial connection	P14		USB-A
Modular 8-pin • PLC	• V-Link		USB-B ▶P16
Temperature contro	PLC ladder transfer		
Inverter		Etherr	net CF Card
Card recorder (CREC	•	Serial connec	
Bar code reader	 Printer (serial) 	D-Sub 9-pin	P14
• V-I/O		• PLC	- (A)
		Temperature co	ontroller/
		Inverter	2/17
		· General PC	
		· Bar code read	er

	Model	V812iS	V812S					
Ę	Display size	12.1 inches						
ätic	Display device	TFT color LCD						
Basic specification	Resolution	800×600 dots						
sbe	Display colors	65,536 colors(without blinks	s)/32,768 colors(with blinks)					
Sic	Display memory	FROM	(12.5MB)					
Ba	Backup memory	SRAM	(512KB)					
	D-Sub 9-pin CN1	RS-232C, RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200, 187500°2bps						
Interface	(2-wire), Asynchronous Parity: even, odd, none bit, 2 bits 600, 19200, 38400, D, 115200bps							
	Ethernet	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)					
	Communication I/F	Equi	oped					
	Extend I/F	Equipped	-					
	CF card I/F	Equi	oped					
	USB I/F	Type A and	d B(Ver1.1)					
	Video (4ch)	GU-00	-					
	RGB input	GU-01	-					
"	RGB output	GU-02	-					
Options	Video (2ch)+RGB input	GU-10	-					
opt	RGB input (2ch)	GU-11	-					
	Sound output	GU-00 ~ 03	-					
	Communication unit	CU-00 ~ 08						
	I/O unit	V-I/O						
bility	CE Marking*3	EN61000-6-2,						
Compatibility	UL/cUL*3	UL508/L	JL1604 ^{*4}					
ුල්	RoHS directive	Com	plied					
*1 L	Inder development	*2 When connected with SIE	MENS MPI					

- *1 Under development *2 When connecte
 *3 Only with 24V DC models
 *4 Contact us if UL1604 needs to be supported















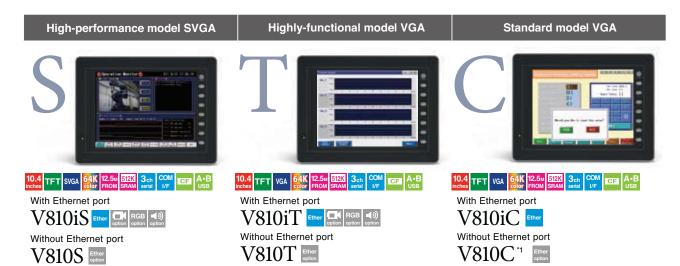




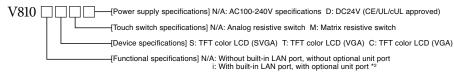


High-performance panels in 65,536 colors Three grades of models from standard to high-performance

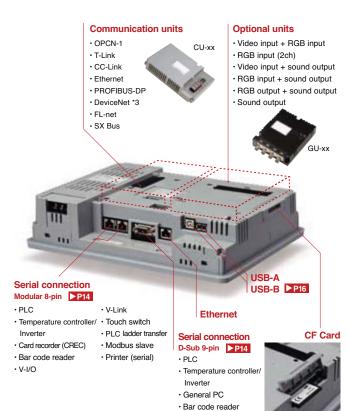
10.4-inch model $\epsilon \epsilon^{\frac{6}{6} \log 3}$



V810 models



- *1 FROM 4.5Mbytes SRAM 128Kbytes
- *2 Optional ports are not available in V810iC



	Model	V810iS	V810S	V810iT	V810T	V810iC	V810C			
	Display size	10.4 inches								
E	Display device	TFT color LCD								
äţi	Resolution	800×600 dots 640×480 dots								
offic G	Display colors	65,5	65,536 colors(without blinks)/32,768 colors(with blinks)							
Basic specification	Display memory		FI	ROM (12.5M	IB)		FROM (4.5MB)			
Ä	Backup memory		S	RAM (512K	В)		SRAM (128MB)			
	D-Sub 9-pin CN1	Stop	a length: 7 bit: 1 bit, 2	C, RS-422/ bits, 8 bits 2 bits, Bau 00, 76800,	, Parity: e d rate: 480	ven, odd, r 0, 9600, 19	9200,			
Interface	Modular 8-pin MJ1/MJ2	Data	RS-232C • RS-422/485(2-wire), Asynchronous Data length: 7 bits, 8 bits Parity: even, odd, none Stop bit: 1 bit, 2 bits, Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200bps							
Inte	Ethernet	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)			
	Communication I/F			Equi	pped					
	Extend I/F	Equipped	-	Equipped	-	-	-			
	CF card I/F			Equi	pped					
	USB I/F			Type A and	d B(Ver1.1)					
	Video (4ch)	GU-00	-	GU-00	-	-	-			
	RGB input	GU-01	-	GU-01	-	-	-			
	RGB output	GU-02	-	GU-02	-	-	-			
Options	Video (2ch)+RGB input	GU-10	-	GU-10	-	-	-			
рį	RGB input (2ch)	GU-11	-	GU-11	-	-	-			
Ü	Sound output	GU-00 ~ 03	-	GU-00 ~ 03	-	-	-			
	Communication unit			CU-00	08 ~ 0					
	I/O unit	V-I/O								
oility	CE Marking*5		EN	61000-6-2,	EN61000-	6-4				
Compatibility	UL/cUL*5			UL508/U	JL1604 ^{*6}					
Com	RoHS directive			Com	plied					
*3 U	nder development	*4 When	connected	with SIEM	ENS MPI					

*5 Only with 24V DC models Legend of icons *6 Contact us if UL1604 needs to be supported



















V808 series

Compact yet functional panels in 65,536 colors. SVGA models are also available.

8.4-inch model (6 $^{\circ}$ ustrus

High-performance model SVGA

Standard model VGA

8.4 TFT VGA 64K 12.5M 512K 3ch COM CF A+B DC USB power

With Ethernet port V808iCD

Without Ethernet port V808CD*1 Ether option















Without Ethernet port

V808SD Ether option



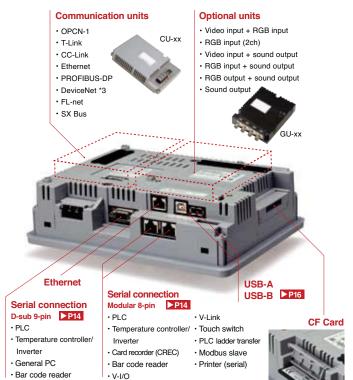
V808 models



-[Device specifications] S: TFT color LCD (SVGA) C: TFT color LCD (VGA)

-[Functional specifications] N/A: Without built-in LAN port, without optional unit port i: With built-in LAN port, with optional unit port *2

*1 FROM 4.5Mbytes • SRAM 128Kbytes *2 Optional ports are not available in V808iC



	Model	V808iSD	V808SD	V808iCD	V808CD			
5	Display size		8.4 ir	nches				
Basic specification	Display device	TFT color LCD						
ö	Resolution	800×60	00 dots	640×48	30 dots			
sbe	Display colors	65,536 co	ors(without blinks	s)/32,768 colors	(with blinks)			
Sic.	Display memory		FROM (12.5MB)		FROM (4.5MB)			
Ba	Backup memory		SRAM (512KB)		SRAM (128MB)			
	D-Sub 9-pin CN1	RS-232C, RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400,57600, 76800, 115200, 187500 4bps						
Interface	Modular 8-pin MJ1/MJ2	Data lengt	RS-232C • RS-422/485(2-wire), Asynchronous Data length: 7 bits, 8 bits Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200bps					
	Ethernet	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)			
	Communication I/F		Equi	pped				
	Extend I/F	Equipped	-	-	-			
	CF card I/F		Equi	pped				
	USB I/F		Type A and	d B(Ver1.1)				
	Video (4ch)	GU-00	-	-	-			
	RGB input	GU-01	-	-	-			
"	RGB output	GU-02	-	-	-			
Options	Video (2ch)+RGB input	GU-10	-	-	-			
opt	RGB input (2ch)	GU-11	-	-	-			
	Sound output	GU-00 ~ 03	-	-	-			
	Communication unit		CU-00					
	I/O unit		V-I	-				
Dility	CE Marking		EN61000-6-2,					
Compatibility	UL/cUL		UL508/L					
కె	RoHS directive		Com	plied				

- *4 When connected with SIEMENS MPI *3 Under development
- *5 Contact us if UL1604 needs to be supported.

Communication























High-performance compact models

5.7-inch model (ϵ

Standard model QVGA 65,536 colors

Standard model QVGA (16 grayscale)



V806iTD Ether OF OPTION

V806TD^{*1} Ether option option

V806 models





















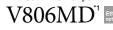






With Ethernet port







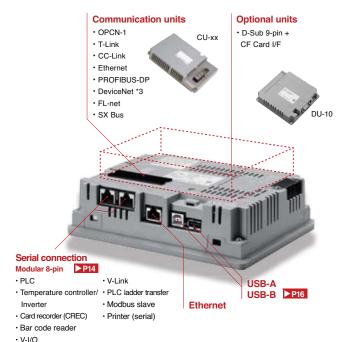
*1 SRAM 128Kbytes

*2 Concurrent use of Ethernet and CF card is not available

With Ethernet port

Without Ethernet port

-{Device specifications] T: TFT color LCD (QVGA) C: STN color LCD (QVGA) M: STN monochrome LCD (QVGA) -[Functional specifications] N/A: Without built-in LAN port i: With built-in LAN port



	Model	V806iTD	V806TD	V806iCD	V806CD	V806iMD	V806MD
	Display size		5.7 inches				
Ę	Display device	TFT co	lor LCD	STN co	lor LCD	STN monoc	hrome LCD
Satio	Resolution			320×24	10 dots		
Basic specification	Display colors			s(without blinks			yscale olinks)
Sic.	Display memory			FROM	(4.5MB)		
Ba	Backup memory	SRAM (512KB)	SRAM (128KB)	SRAM (512KB)	SRAM (128KB)	SRAM (512KB)	SRAM (128KB)
	D-Sub 9-pin CN1 ^{*4}		RS-232C • RS-422/485(2-wire), Asynchronous Data length: 7 bits, 8 bits Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200bps				
Interface	Modular 8-pin MJ1/MJ2 ^{*5}	RS-232C, RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits Baud rate: 4800, 9600, 19200, 38400,57600, 76800, 115200, 187500 ⁶ bps					
	Ethernet	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)	100BASE-TX /10BASE-T Built-in	Option (CU-03-3)
	Communication I/F			Equip	oped		
	CF card I/F			Equip	ped*4		
	USB I/F			Type A and	B(Ver1.1)		
ons	Communication unit	CU-00 ~ 08					
Options	I/O unit	V-I/O					
Jility	CE Marking		EN	61000-6-2,	EN61000-	6-4	
Compatibility	UL/cUL			UL508/	UL1604		
ĕ	RoHS directive	Complied					

- *3 Under development
- *4 Available only when equipped with DU-10 (option)
- *5 MJ2 is connectable with RS-422 (4-wire)
 *6 Available only when connected with SIEMENS MPI (MJ2 only). Not compatible with D-Sub 9-pin (option)

Legend of icons





















Pendant type model in V8 set 7.5-inch model (6.19)

Pendant type model in V8 series

Handy type model supporting Ethernet



With Ethernet port

V808iCH Ether 12.5M 512K SRAM

Without Ethernet port

V808CH 4.5M 128K SRAM



	Key switch	Deadman switch		
	Rey Switch	Switch type	External output	
0	Unequipped	Momentary	Unequipped	
1	Equipped	Momentary	Unequipped	
2	Unequipped	3-position	1 contact	
3	Equipped	3-position	1 contact	
4	Unequipped	3-position	2 contacts	

-[Functional specifications] N/A: Without built-in LAN port i: With built-in LAN port

CF Card I/F	
TB3 • RS-422/485	
Key switch output Emergency stop switch output Deadman switch output	
USB-B	41110
TB2	
• RS-232C	
External output (4-point)	
Ethernet	
TR1	

TB1 power supply (DC24V)

	Model		V808iCHx V808CHx				
	Display size		7.5 inches				
	Display device		TFT color LCD				
	Resolution		640×48	30 dots			
	Display cold	ors	65,536 colors(without blinks)	/ 32,768 colors(with blinks)			
	Display mer	nory	FROM (12.5MB)	FROM (4.5MB)			
	Backup mer	mory	SRAM (512KB)	SRAM (128KB)			
	Clock		Equip	oped			
	Ethernet		100BASE-TX /10BASE-T Built-in	Unequipped			
	CF card I/F		Equip	oped			
	USB I/F		Type B	(Ver1.1)			
n ons	Number of f	unction switches	12 switches (4:	External output)			
Function switch specifications	Switch type		Membran	e switch			
F spec	Mechanical	life	1 million tim	ies or more			
S ti E	Switch type		Push lock type (b-cor	ntact point, 2 circuits)			
Emergency stop switch specifications	Mechanical	life	More than 10	00,000 times			
nerg op s cific	Rated volta	ge	DC24V				
stc spe	Rated current		1A (load resistance)				
di Sin	Contact poi	nt	a-contact point, 1 circuit				
Key switch specifications	Mechanical	life	More than 250,000 times				
Key Speci	Electrical life	e	More than 100,000 times (switching frequency 1,200 times/h)				
		Switch type	3-position output (a-contact point, 2 circuit*1)				
Deadman switch specifications	0	Mechanical life	Off \rightarrow On 1 million				
n s ati	3-position	Rated voltage	Off → On → Off (direct open-circuit) more than 10				
ma ci <u>f</u> ic		Rated current	DC24V 1A (load resistance)				
ead spe		Switch type	Momentary				
ٽ ٽ	Momentary	Mechanical life					
		Wechanical life	1 million times or more RS-232C, Asynchronous				
al VF	TB3		Data length: 7 bits, 8 bits Stop bit: 1 bit, 2 bits, Bauc 38400, 76800	Parity: even, odd, none I rate: 4800, 9600, 19200,			
Exterr			RS-422/485, Asynchronous Data length: 7 bits, 8 bits, Parity: even, odd, none Stop bit: 1 bit, 2 bits, Baud rate: 4800, 9600, 19200, 38400, 76800, 115200, 187500°2bps				
pility	CE Marking		EN61000-6-2,	EN61000-6-4			
Compatibility	UL/cUL		ULS	508			
⊨	RoHS directive		Complied				

- *1 a-contact point and 2 circuits are available only in V808(i)CH4. Only one circuit is available in V808(i)CH2 and V808(i)CH3.
 *2 When connected with SIEMENS MPI

























ict Warranty Customer Serv

Display Features

Improved visibility for operator interface panels

Great power of the visibility facilitates the operation by high-resolution and high-speed video display.

High-resolution Display

The image shown below is not an actual display image.

65,536 colors*1

(32,768 colors with blinks)

High-resolution display of 65,536 colors without blinks and 32,768 colors with blinks enables clear display of JPG and BMP images. Realistic appearance of photos, illustrations and 3D parts improves visibility and makes it easy for operators to quickly grasp the conditions.



1 Except V806iMD/V806MD

High-level images are displayed in real time without missing any information

Display of 30 fps video images in 16 million colors*2 First in Industry

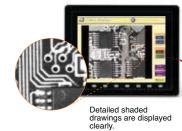
High-speed displaying of 30 frames per second is possible. Even displays for production of a short tact time can be made without any delay.

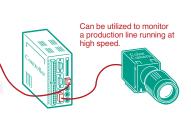
Monochrome display with 256 gradations*2

Monochrome images that are often used by image processor can be displayed more clearly. The reproduction capacity for gradation and pattern-indented surfaces has been drastically improved.









*2 For V808iS, 260,000-color displays and 64-gradation monochrome displays are possible.

Clear and smooth letters

The stroke font can be displayed to appear smooth even for magnified characters.

The stroke font is defined by lines. Since it does not depend on the resolution of the device, which is different from the bitmap font, fonts can be magnified or shrunk freely. Unicode enables you to edit the project in various languages.

Language		Japanese	English/ European	Traditional Chinese	Simplified Chinese	Korean	Central European	Cyrillic	Greek	Turkish	Unicode(UTF-8)
Ditmon font	Non-gothic	Japanese/Japanese32	•	•	•	•	•	•	•	•	•
Bitmap font	Gothic	Gothic/Gothic (IBM extension)	Gothic (Mincho)	×	×	×	×	×	×	×	×
Stroke font		•	•	•	•	•	•	•	•	•	

Operation Features

"User-oriented operationality" by highspeed and smooth display

High-speed accelerator and algorithm ensure stress-free operation.

Free switch layout with analog resistive switches

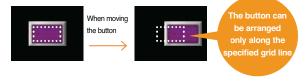
Analog resistive switch

Analog resistive switches are used for MONITOUCH. Freer switch layout facilitates screen designing while more intensive operation display can be produced.



Matrix resistive switch

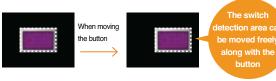
Switches are detected by block.





Analog resistive switch

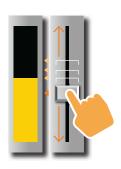
Switches are detected by dot.



^{*}The area outside the dotted lines is not detected

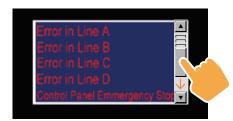
Slider switch

Slider switches enable data entry without inputting data using the numeral key pad. Values can be modified easily and quickly, even for a fine adjustment.



Scroll bar

Messages and JPEG files out of the display area can be seen by scrolling the area.



*Scrolling direction varies depending on functions

Memo pad function

Analog resistive switches allow you to use MONITOUCH as a memo pad for hand writing. You can draw a picture or write a message on the display for use as a message board at production sites.



High-speed accelerator and algorithm ensure speedy, high-quality displays as well as higher usability in panel operation.

V8 series has drastically improved the processing capacity for drawing, calculation and communication in terms of smooth drawing and quick response.

Speedy drawing

V8 is equipped with a high-speed graphic accelerator, which improves speed for drawing graphics and characters.

High-speed communication

High-speed communication with PLCs is possible. By improving communication efficiency, the cycle speed can be shortened even when linked with more than two PLCs.

Quick response

Switch response speed has been shortened by efficient data processing and task assignment.

Communication Features

Multi-communication using the gateway function

Is capable of the connection with up to eight devices by combining Ethernet and serial communication. More advanced and expanded network can be now realized.

Connectable with up to eight different kinds of devices and different manufacturers' PLCs

8-way communication

A combination of Ethernet (eight protocols) and serial communication (three protocols) allows the 8-way communication, which enables connection among a V8 and up to eight kinds of devices consisting of PLCs and peripherals of different manufacturers.

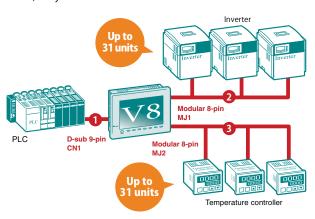
- Simultaneous communication and data transfer with eight kinds of devices
- Simultaneous monitoring and operation of multiple PLCs and peripherals
- Linkage between a V8 and various devices on the LAN network using the gateway function

Network Examples

Example 1 Serial connection (three ports)

Making a network linked with various automation devices

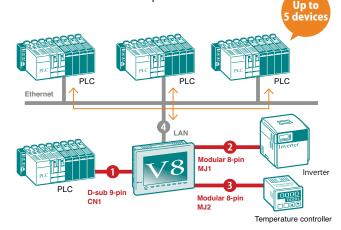
PLCs and peripherals of up to three kinds of units can be connected by serial connection. Even though two or more types of temperature controllers and inverters are used, they can be connected with one V8.



Example 2 Serial connection and Ethernet

Integrated management of up to eight kinds of devices

In addition to conventional connection with temperature controllers and PLCs via 2-way serial communication, connection via Ethernet is possible.

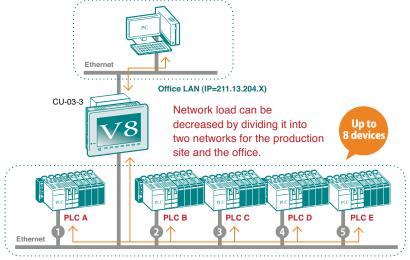


Example 3 Ethernet First in Industry

Used as a gateway for different types of networks

V8 can connect with eight kinds of PLCs via Ethernet. In addition, it can be used as a gateway with another network by adding an Ethernet port using the optional unit (CU-03-3).

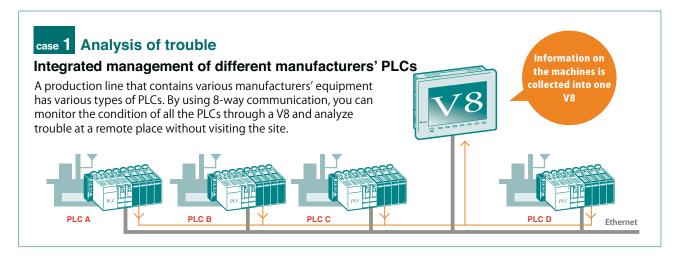
For example, data can be transferred between a production site and the office freely by using a V8. V8 works as the gateway of multiple networks of the production site and the office without increasing data load on the networks.

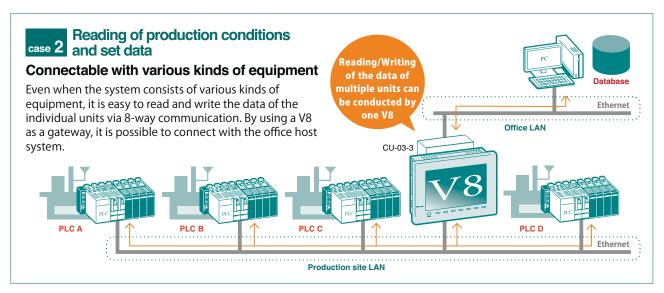


Production site LAN (IP=192.168.1.X)

A variety of ingenious uses

8-way communication offers various functions and boosts your convenience

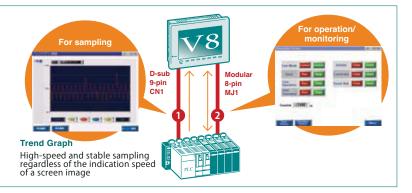






High-speed data sampling

A V8 is connected to a PLC via two communication lines: one for operation/monitoring, and the other for sampling, a setup that enables high-speed and stable sampling.



Product Warrant)

Expandability (USB master/slave)

High compatibility with peripherals makes for more user-friendliness

All models are equipped with two types of USB interfaces fitted as standard feature.

High-speed transfer of large-volume data and easy connection to printers

Slave (USB-B)

PLC Ladder Program Transfer

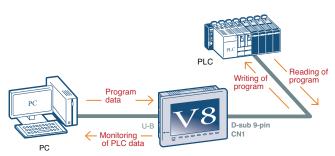
PLC ladder programs can be written or monitored with your PC through the USB port of V8. High-speed ladder transfer is possible.



High-speed Transfer of Screen Program

Large-volume screen program edited by "V-SFT" configuration software can be downloaded and uploaded at high speed.





Compatible with PictBridge Printers

V8 is compatible with PictBridge printers. With PictBridge-compatible printers, production data such as daily and monthly reports can be printed out easily.



Compatible with PC peripherals including a USB keyboard and a USB mouse

Master (USB-A)

Card Reader/Writer

Connection with our "USB-CFREC" or commercial CF card readers/writers increases the versatility.



USB Interfaces Fitted on the Front

Optional interfaces "UA-FR" and "UB-FR" enable USB ports to be fitted on the front of the display for easy access.



Compatible with USB Keyboard

In addition to conventional software keyboards, a USB keyboard can be connected, which facilitates the entry of long product numbers and code numbers.



Compatible with USB Mouse

PC operation

By installing an optional RGB input unit "GU-01", "GU-10" or "GU-11", PC screen can be displayed on V8. You can operate the PC screen using a USB mouse.



Output on Large Displays

By installing the optional RGB output unit "GU-02", V8 screen program can be displayed on a large screen and it can be operated using a USB mouse.

Expandability (CF Card)

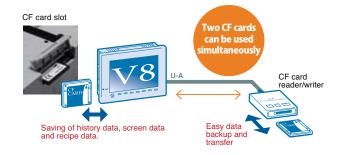
For superior information management

Two-drive system for versatile uses of CF cards

CF card interface and USB reader/writer

Equipped with Two Drives

In addition to the built-in CF card interface, MONITOUCH is equipped with a USB interface for a CF card reader/writer, which can be used simultaneously. Since CF card data can be copied to another card while V8 is being used, the V8 performance will not be inhibited. These functions expand the versatility of MONITOUCH.



Built-in Drive for Constant Use



Production conditions can be saved in a CF card in CSV format. For preparation of production, data can be read out from a CF card and written in the PLC. It is also possible to read out data from PLC.



case 2 Sampling

Production data and alarm history can be sampled and saved. Since the data is saved in CSV format, it can be easily edited in Excel.



PC-friendliness

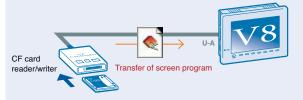
Compatible with FAT32

FAT has some limitations. For example, a file name cannot exceed eight characters in length, and extensions must be within three characters. FAT32 allows a data file to have a longer file name, which improves compatibility with PCs.

USB Drive for Easy Data Delivery

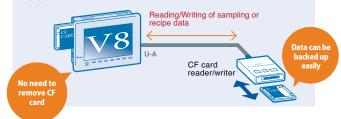
case 3 Screen Program Transfer

Because screen data can be saved on a CF card and read into V8 at a production site by means of a CF card reader/writer, there is no need to bring your PC.



case 4 Data Transfer

While using a CF card as a built-in drive, the card data can be copied to another CF card via the USB interface. Sampling data and recipe data can be backed up easily while keeping the CF card in the slot.



Impressive Screen

Screen program capacity can be increased by means of a CF card

A CF card can be used as an extension unit for editing the screen. You can design an impressive screen freely without having to worry about data capacity.

Highly functional switches

Switches with various functions are standardized. No macro or PLC ladder programming is required.

Various switches that meet the individual needs

Multi-output

In order to meet diversified needs, switches with various functions are installed.

Multi-output memory Output up to 16 positions

Switches have a multi-output function. Turning on just one switch makes the other switches turn off. It is also possible to output bit signals up to 16 positions.

For example, when you turn on one switch, the others turn off simultaneously.



Indication depends on the value

In addition to the bit ON/OFF status, it is possible to set various switch conditions according to the value.



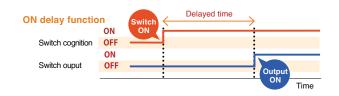






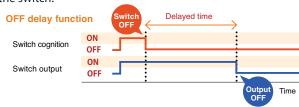
Setting the switch timing freely **ON** delay

It is possible to set switch functions such as requiring holding down the button for a certain time. This function prevents a false operation of the switch.



Setting the switch timing freely **OFF** delay

Switch output is retained for a certain time after reset of the switch.



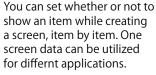
Indication according to individual production sites needs

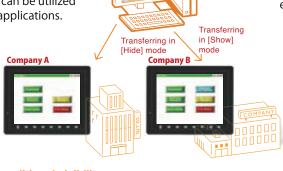
Screen data with

is transferred.

[Show/Hide] setting

Conditional Visibility Static conditional visibility





==

Conditional visibility according to the security level

The display can be arranged according to security level. The security level is controlled by passwords. For example, different displays are shown for a maintenance engineer and an operator.



Dyanamic conditional visibility

Whether items are indicated or not is automatically determined according to the memory condition.

Convenient functions to meet users demands

Flash ROM, a large capacity of SRAM and many other

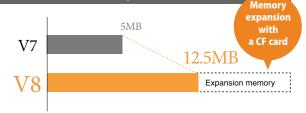
functions for more user friendliness

High-capacity memory facilitates screen design

12.5MB*1 Flash ROM

V8 has 12.5MB*1 Flash ROM as standard — twice*2 the capacity of our previous model. In addition, by saving data in a CF card, you can design the screen without caring memory capacity.

*1 SRAM capacity differs depending on the models. See Performance Specifications (P29) for details

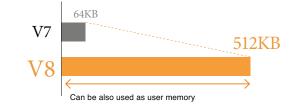


For saving large-volume event history data

512KB*1 SRAM as Standard

The built-in SRAM capacity has been expanded to 512KB*1 — eight times larger than that of our previous model. The capacity for backup of sampling data, operation information, alarm information, etc. has been greatly increased to comply with the ISO standard for information management. The large memory capacity enables quick data processing.

*1 SRAM capacity differs depending on the models. See Performance Specifications (P29) for details



Extended screen number

Enhanced configuration function

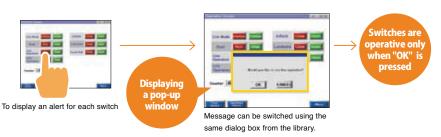
The upper limit of the number of configurable screens is extended to 9,999. Up to 4,000 screens can be stored in a V8. Additionally they can be saved in CF card, which means you do not need to care about screen data capacity.



Easy-to-make pop-up message

Pop-up Window

Pop-up window is standardised. No programming or individual message edit is required for making a dialog such as an alert.



^{*2} Comparison with V7

Enhanced interface led by the most connections in the industry

Alarm enhancement

Both a message and a parameter are loaded and displayed on the screen when any alarm happens. For example, if the water temperature gets more than 100°F, not only "caution" alarm but temperature data like "100°F! Caution" can be displayed on the screen. It is facilitated to analyze causes of failure by more detailed information.

Setting image

Parameter table

A parameter is loaded

and a message that is

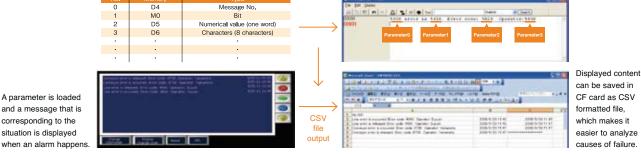
corresponding to the

situation is displayed

Up to 8 parameters can be registered and associated with each alarm.

Message editing

Describe a parameter number that is registered when you edit a message. Then the memory that is set in the parameter is loaded and displayed when this message is displayed.



Operation log

Operations such as pushing buttons on the screen and entering numbers are recorded in chronological order. By combining it with the password function, you can view "Who, When, What, & How" history to analyze causes of failure.



Operation history is saved as a binary file. You do not about falsification of

/hen turning on power uring the transfer time of screen data or I/F driver
uring the transfer time of screen data or I/F driver
hen switching between RUN screen and Main Menu screen
/hen switching screens
hen switching languages
hen pushing on the switch
hen changing Number display/String display depending upon input modes
/hen clearing SRAM data and save a new log

*Tabla Data Display is not supported.

By easy installation of checking "registration of operation log viewer", all functions of the viewer can be used.





[2] By using a cursor to select, the information of the selected operation log is displayed on the screen.



[3] Setting such as Display/Hide of items and number of characters can be customized as you like.

CSV conversion

The binary file of operation history which was saved in a CF card can be converted to a CSV file by using a dedicated tool.





Multi-link 2 Ethernet function

Conditional visibility of trend sampling data

You can select a waveform of trend sampling and display/hide it.



Screen sharing is achieved as the waveform that is appropriate for the machine specifications can be selected.

Supporting portrait orientation

You can edit V806 series screen as a longitudinal type image.



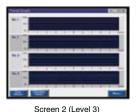


This function is the most appropriate for the machine without enough horizontal spaces.

Note) Not available with monochrome type.

Function security

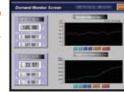
Security levels from 0 to 15 can be set per screen. By setting function limit appropriate for each user, highly secured environment can be established.





input screen is automatically

displayed.



Screen 5 (Level 5)

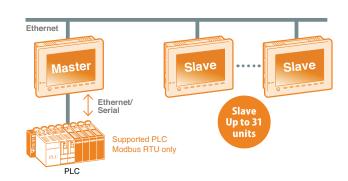
Interlock of the switch

Security levels can be set in the switches as well.

Only those who login with an appropriate levels can use the switches.

Multi-link 2 via Ethernet

Multi-link 2 connection via Ethernet is supported. When connecting multiple V8s to one PLC, much faster transferring can be achieved comparing to existing multi-link.



Added macros

Mathematics/trigonometric function macros

Commands regarding to trigonometric function such as sine (SIN), cosine (COS) and tangent (TAN), absolute value and sign inversion are added.

CF card (sampling) macros

You can save a sampling data of buffering area in any file name as a CSV file.

Control statement macros

"IF \sim ELSE" statement is supported. You can write shortly and easily condition comparison macros.

CF card (hard copy) macros

You can save an image on the screen in any file name.

Configuration Software [V-SFT]

New V-SFT for easy screen configuration

Multiple windows provides immediate access to all application data.

Overall View of All the Devices

Project View (1)

- System tree diagrams show the configuration of files and screens in the entire system.
- Easy viewing and modification of the contents and configuration of each block.





Quick Debugging on Your PC

Emulation function for Easy Debugging

With the emulator of V-SFT Ver.5, data debugging is possible on your PC without V8 or PLC.



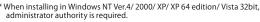
Quick Arrangement with **Component Parts**

Parts View (2)

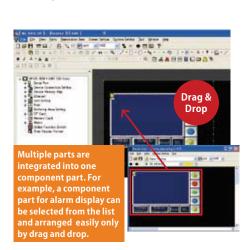
- Various parts are listed for each item.
- Select a part, and drag & drop it on the configuration window.



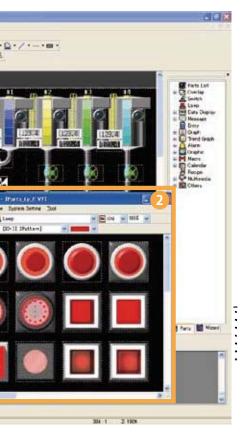
PC	PC/AT compatible machine with Windows
OS	Windows 98/ Me/ NT Version 4.0/ 2000/ XP/ XP 64 edition/ Vista 32bit*
CPU	Pentium III 800 MHz or higher (Pentium IV 2.0 GHz or higher is recommended.)
Memory	512 MB or more
Hard disk	For installation: 850 MB or more available space
CD-ROM Disk drive	24 times or faster
Display	Resolution of 1,024 × 800 (XGA) or higher
Color indication	High color (16 bit) or higher







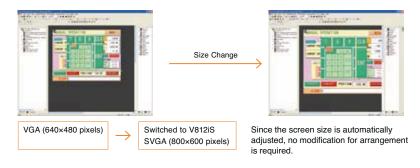




Easy and Speedy Display Configuration

- Auto Size Change -

When using screen data from a panel with different screen resolution, screen size is automatically adjusted to your selected model.



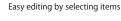
Convenient Item View (3)

Direct editing

Memory condition, coordinates, switch names can be entered in the item view.

Memory address, position, and text can be directly entered in the item list.







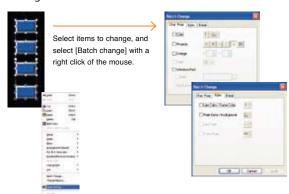
Coordinate items view

Utilize [Display setting] in the item list to minimize or maximize item properties in the windows. This system facilitates efficient management of information.

- Enhanced Batch Change Functions -

Additional items for batch change

More items can be changed simultaneously by batch change.

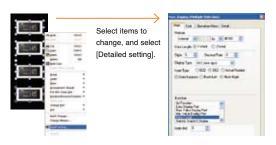


Batch change with the item view (4)

Multiple items can be selected to change the setting simultaneously on the item view window.

<Available items>

Switches, lamps, values, characters, messages, bar/circle graphs, panel meters, closed-area/statistical graphs



Product Warranty

Component Parts

"Component Parts" facilitate screen configuration.

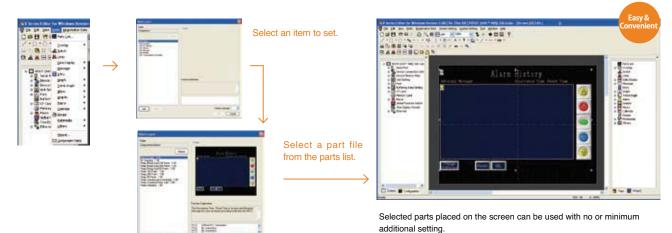
Convenient tool assists you in creating functional screens instantly.

Quick screen configuration using integrated "Component Parts"

Component Parts

First in Industry

In "Component Parts," various functions and macros have been arranged according to purpose. You can create a functional screen instantly by simply selecting a "Component Parts" from the parts list and placing it on the screen.



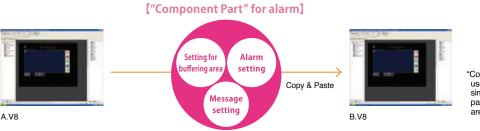
Point 1 Easy Screen Configuration

You can create multifunctional screens using integrated "Component Parts." When arranging on a screen that contains other messages or setting windows, a "Component Part" can be used regardless of overlapping of settings or windows.



Point 2 Easy Utilization of Resource

"Component Parts" contain all necessary settings for operation, so they don't need any additional settings when used on other displays. They can be reused simply by copying and pasting.

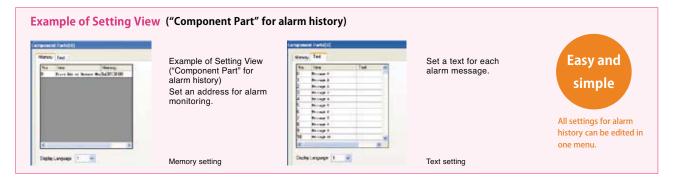


"Component Parts" can be used on other displays simply by copying and pasting, since all settings are collectively copied.



Point 3 Simple Setting View

After placing "Component Parts," they can be easily used simply by setting addresses and texts.



Point 4 Batch Change of Addresses/Texts

When the same address or text is used for multiple screens, all the settings can be changed simultaneously on the setting view simply by registering it in the address/text table of a "Component Part."



Point 5 Authorization by Passwords

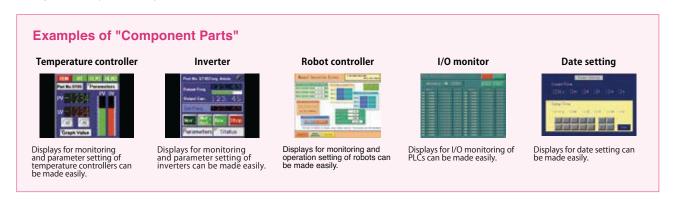
Setting a password for a "Component Part" prevents the settings for the part from being changed by unauthorized persons. Customers can use a "Component Part" without having to worry about tampering of the setting.



No worry about tampering

Point 6 Various "Component Parts"

"Component Parts" with various functions are available. They can be selected from the parts list according to your purpose to configure displays promptly.



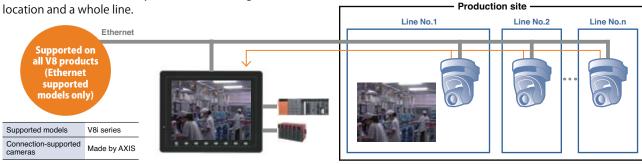
Ethernet expansion

Advanced feature based on Ethernet

Efficient line monitoring by network cameras

Network camera

Displays images from cameras connected to Ethernet on a V8 screen. You can efficiently achieve monitoring of a remote



Cameras that support spinning and zooming functions can receive a command from MONITOUCH.

[1] Spinning of a camera (supported cameras only)

You can change the direction of a network camera from a

remote location.

[2] Zooming of a camera (supported cameras only)

You can zoom in and out an image from a remote location.

Ethernet



Application software that connects your office with your production site at low cost.

TELLUS and V-Server

"Ability of Factory" is enhanced by the remote function and the data collection function.

In the environment with a V-Server installed PC, you can monitor and control your production site from a remote location, even if you are in a foreign country.

[TELLUS and V-Server]

Features such as data collection and data management functions are available for collecting information on the production site in real time to manage it with Excel/CSV files. Additionally, you can monitor and control TELLUS-HMI and MONITOUCH from a remote



(Example)Industrial PC

Expanded possibilities by working together with Windows applications.

Working with VB programs

By creating VB programs using TELLUS access function, you can access TELLUS. Complicated arithmetic processing are done by VB programs and the result is displayed on TELLUS

Working with optional units

It can be smoothly connected to a Windows printer. You can easily print out daily reports, monthly reports, information on lines and machines operation. Additionally, you can use high-capacity storage and memory.

Working with database

By using TELLUS and V-Server, you can work together with database such as SQL Sever. Tabulation of production achievement and storing of data on the number of defected products and causes of failure can easily be done.

Working with MONITOUCH

You can monitor multiple MONITOUCH installed on the machines from a remote location. And you can also collect production data and change machine settings by the recipe function.

Ethernet expansion

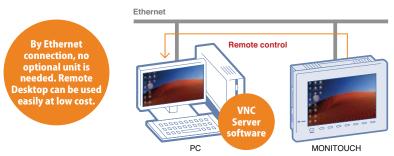
Use Remote Desktop to make use of Windows applications

Enhanced maintenance capacity led by Windows applications

Remote Desktop

By connecting to Ethernet, the server PC's screen is displayed on the V8 screen. At a production site where no PC can be set, you can operate the functions of PC from V8.

Supported models V815iX,V812iS,V810iS,V810iT,V808iS,V810iC, V808iC,V808iC,V808iCH,V806iT,V806iC

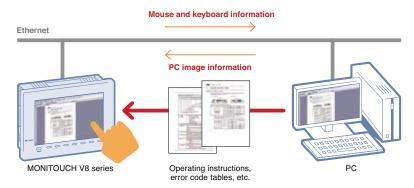


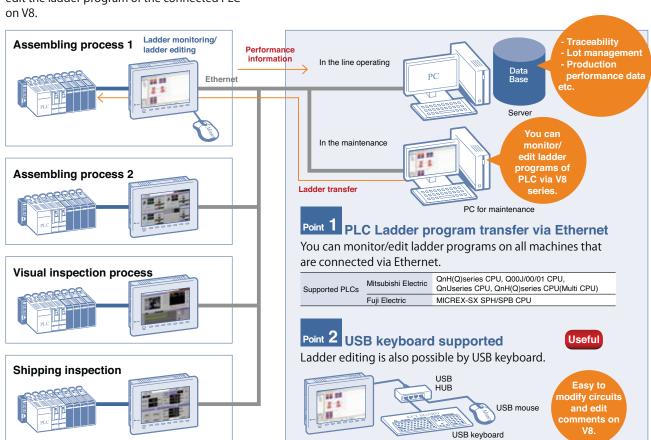
Viewing operating instructions and manuals

By remote-controlling a PC connected via Ethernet from a V8 series, you can view operating instructions and manuals stored on the PC.

Ladder monitoring/ Application 2 ladder editing

By starting a ladder software installed in the PC that is connected via Ethernet and activating the ladder transfer function, you can monitor/ edit the ladder program of the connected PLC





MES*

Supporting the construction of advanced MES

V8 networking promotes the integration of sales, production management and manufacturing at low cost.

Reinforcing your production management through connection to the database

MES* interface function

Data for production records, defect quantity, error causes and various kinds of information can be sent to the MES database server via V-Server in SQL. Communication with the database is possible without a gateway PC or complicated programming.

No Programming Required

Data can be saved in the database server by simple setting on V-SFT — no programming is required.

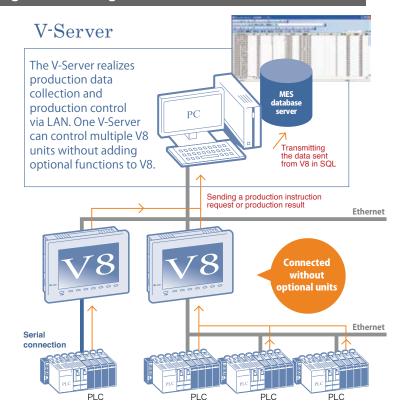
Preventing data loss

All data transffered to the database is saved with the error log so that it is completely secure.

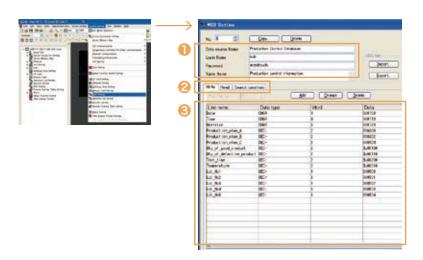
Decreasing system load

Data can be transferred to the database server when conditions are fulfilled. The server does not need to keep monitoring production, so the load on the system can be decreased.

* [MES]: The "Manufacturing Execution System" is for optimizing product quality, product quantity, delivery date, cost, etc. in the management/control of production sites.



Easy MES setting!



You can set PLC register or MONITOUCH internal memory as a data to write to or to load from as well.

[ODBC] Open DataBase Connectivity
Standard specifications of software to access database, which is being advocated by Microsoft.

Setting to access ODBC(1)

Set a data source name, login name and password of the database.

Setting of operation to access the database(2)

Three types (Writing, Loading, and Loading with search criteria) are supported:
 [Writing]

Set contents to write to the database. [Loading]

Set contents to load from the database. [Loading with search criteria] Set this when loading from the database with search criteria.

Setting of items to access ODBC (②)

Set column names and data format to access the database. **Specifications**

High-end specifications open up new possibilities.

		Gene	eral Specificatior	าร								
	- M. I.I.	V81	15	V81	2							
Item	Model	V815iX	V815iXD	V812xS	V812xSD							
	Rated voltage	AC100 ~ 240V	DC24V	AC100 ~ 240V	DC24V							
	Permissible range of voltage	AC100 ~ 240V±10%	DC24V±10%	AC100 ~ 240V±10%	DC24V±10%							
Power supply	Permissible momentary power failure	Within 20ms	Within 1ms	Within 20ms	Within 1ms							
	Demand (maximum rating)	90VA or less	40W or less	70VA or less	30W or less							
	Inrush current	20A,10ms(AC100V) / 40A,10ms(AC200V)	30A,1ms(DC24V)	20A,10ms(AC100V) / 40A,10ms(AC200V)	30A,1ms *3							
Insulation resistance			DC500V 10	OMΩ or more								
	Ambient temperature	0°C ~ +4	40°C *1	0°C ~ +5	0°C *1							
	Storage temperature	-10°C ~ -	+50°C *1	-10°C ~ +60°C								
5	Ambient humidity	85%RH o	r less(without dew condensation,	Max. wet bulb temperature: 39°C or lo	ower) *1							
Physical environment	Resistance to solvent		No attachment of cutting	ng oil or organic solvent								
environment	Atmosphere	Not exposed to corrosive gas or conductive dust										
	Operation altitude	2,000 meter or lower										
	Contamination level *2		Lev	vel 2								
Mechanical operating	Resistance to oscillation	Vibration frequency: 10~15	OHz, acceleration: 9.8m/s²(1.0G) p	pulsating width: 0.075mm, X,Y,Z: 3 directions 1 hour each way								
conditions	Resistance to shock	Pulse shape:	half-sine, peak acceleration: 147m	n/s²(15G), X,Y,Z: 3 directions, six times each way								
Electric operating	Noise proof	1500Vp-p (pulse width $1\mu\text{s}$, pulse rise time : 1ns)	1000Vp-p (pulse width 1μ s, pulse rise time : 1ns)	1500Vp-p (pulse width 1 μ s, pulse rise time : 1ns)								
conditions	Static discharge	Complies with IEC61000-4-2, contact: 6kV, air: 8kV										
	Grounding		Grounding resistance : Less	than 100Ω , FG/SG separation								
	Structure			with IP65 (when water-proof gasket is ngle unit Installation method: Panel								
Installation	Cooling system		Natural a	air cooling								
conditions	Weight	Approx.5.5kg	Approx.5.3kg	Approx.:	2.9kg							
	Dimensions W×H×D(mm)	382.8×31	2.8×81.1	326.4×259	.6×69.0							
	Panel cutout (mm)	369.4×299.	4(+0.5/-0)	313.0×246.2	2(+0.5/-0)							
Case color		-		Gra	у							
Material		Alumii	nium	PC/A	BS							

*1 Keep wet bulb temperature under 39°C to avoid an accident.
*2 Contamination level is an index that shows the incidence rate of conductive substance. At Level 2, only nonconductive substance is produced, but a temporary conductive state may occur due to dew concentration.
*3 Hardware version: j or later

		Perform	ance Specifica	tions									
Item	Model	V815iX	V815iXD	V812iS	V812S								
	Screen memory		1	2.5MB									
	Display device		TFT	color LCD									
	Resolution W:H(dots)	1024×76	88	800×6	00								
	Display size	15 inche	s	12.1 inc	hes								
B	Colors		ks) / 32,768 colors (with blinks)										
Display specifications	Backlight			CCFL									
specifications	Backlight life *5	About 60,000	hours	About 50,00	0 hours								
	Backlight Auto OFF		Lit in normal	(Set by the user)									
	Power lamp	Lit in normal condition, blinks in alarm condition such as blowout of backlight bulbs											
	Contrast adjustment	Fixed											
	Brilliance control	3 levels (Adjusted into 128 grades by macro command)											
N	1/2-byte	127 columns ×	96 lines	100 columns × 75 lines									
Number of characters	1-byte	127 columns ×	48 lines	100 columns :	x 37 lines								
Cilaracters	2-byte	64 columns ×	48 lines	50 columns ×	: 37 lines								
Enlargement of characters			X: 1 ~ 8 time	es Y: 1 ~ 8 times									
	Switch resolution	Analog: 1,024	×1,024	Analog: 1,024×1,024 / Matrix: 50×30	Analog: 1,024×1,024								
Touch switch	Mechanical life	1 million times or more											
	Surface treatment	Hard coating, Non glare finish 5%											
Function switch	Number of function switches	8 switches											
	D-Sub 9-pin (CN1)	RS-232C, RS-422/485, Asynchronous type, Data length : 7,8 bits, Parity : even, odd, none, Stop bit : 1,2 bits, Baud rate : 4800, 9600, 19200, 38400, 57600, 76800, 115200,187500 ^{'6} bps											
External interface	Modular 8-pin (MJ1/ MJ2)			nous type, Data length : 7,8 bits, Parity : 00, 19200, 38400, 57600, 76800, 115200									
interrace	CF card interface		Compatible w	th CompactFlash™									
	Ethernet *4	Complies with IEEE802.3, Ba	aud rate: 100Mbps, 10Mbps 0	Cable: 100Ω Unsealed twist pair, Catego	ry 5, Max length: 100m								
	USB		Type A, T	ype B (Ver1.1)									
	Battery		Coin-type lithi	um primary battery									
Clock & Back	Back up memory (SRAM)			512KB									
up memory	Back up period		5 years (Ambie	nt temperature 25°C)									
	Calendar accuracy		Gap±90 sec. per month	(Ambient temperature 25°C)									

* 4 Standard equipment only for V8i series
* 5 When the panel surface luminance drops to 50% of the initial value at normal temperature (25°C)
* 6 Available only when connected with SIEMENS MPI.

Specifications

			Gen	eral Spec	cification	ıs									
			V8	10		V8	308								
Item	Model	V810xS / V810xT	V810xS / V810xT		V810xCD	V808xSD	V808xCD								
	Rated voltage	AC100	~ 240V	DC2	24V	DC	24V								
	Permissible range of voltage	AC100 ~ 2	240V±10%	DC24V	/±10%	DC24V	V±10%								
Power supply	Permissible momentary power failure	Within	20ms	Withir	1 ms	Within	n 1ms								
	Demand (maximum rating)	70VA or less	60VA or less	25W or less	20W or less	23W or less	20W or less								
	Inrush current	20A,10ms(AC100V) 40A,10ms(AC200V)		30A,1ms (DC24V) *3	20A,1ms (DC24V)	30A,1ms(DC24V) *3	20A,1ms(DC24V)								
Insulation resistance			DC500V 10MΩ or more												
	Ambient temperature		0°C ~ +50°C *1												
	Storage temperature	-10°C ~ +60°C													
	Ambient humidity		85%RH or less(without dew condensation, Max. wet bulb temperature: 39□ or lower) *1												
Physical environment	Resistance to solvent		No attachment of cutting oil or organic solvent												
CITALIONNICITE	Atmosphere	Not exposed to corrosive gas or conductive dust													
	Operation altitude	2,000 meter or lower													
	Contamination level *2	Level 2													
Mechanical operating	Resistance to oscillation	Vibration	frequency: 10~15	0Hz, acceleration	ı: 9.8m/s²(1.0G) p	ulsating width: 0.075mm, X,Y,Z: 3 of	directions 1 hour each way								
conditions	Resistance to shock		Pulse shape	: half-sine, peak a	cceleration: 147m	/s²(15G), X,Y,Z: 3 directions, six tim	es each way								
Electric operating	Noise proof			1500Vp	p-p (pulse width 1	µs, pulse rise time : 1ns)									
conditions	Static discharge			Complies	s with IEC61000-	4-2, contact: 6kV, air: 8kV									
	Grounding	Grounding resistance : Less than 100Ω , FG/SG separation													
	Structure			tructure: Front par : Compatible with		vith IP65 (when water-proof gasket gle unit - Installation method: Pan									
Installation conditions	Cooling system				Natural a	ir cooling									
CONGRESIONS	Weight		Approx	k.2.5kg		Approx	x.1.5kg								
	Dimensions W×H×D(mm)		303.8×23	31.0×69.0		233.0×17	78.0×65.8								
	Panel cutout (mm)		289.0×216	.2(+0.5/-0)		220.5×165	i.5(+0.5/-0)								
Case color					Gr	ay									
Material					PC/	ABS									

*1 Keep wet bulb temperature under 39°C to avoid an accident.
*2 Contamination level is an index that shows the incidence rate of conductive substance. At Level 2, only nonconductive substance is produced, but a temporary conductive state may occur due to dew concentration.
*3 Hardware version: j or later.

			Pe	rformaı	nce Spe	ecificati	ons									
Item	Model	V810iS	V810S	V810iT	V810T	V810iC	V810C	V808iS	V808S	V808iC	V808C					
	Screen memory			12.5MB			4.5MB		12.5MB		4.5MB					
	Display device					TFT co	lor LCD									
	Resolution W:H(dots)	8008	<600		640	×480		800	×600	640×480						
	Display size			10.4	inches				8.4 ii	nches						
Display	Colors			6	55,536 colors (without blinks) / 32,768 cold	ors (with blinks	s)							
pecifications	Backlight	CCFL														
poomounono	Backlight life *5					About 50,	000 hours									
	Backlight Auto OFF				L	it in normal (S	et by the use	r)								
	Power lamp			Lit in normal	condition, blinl	ks in alarm co	ndition such a	s blowout of b	acklight bulbs							
	Contrast adjustment					Fix	ed									
	Brilliance control															
Number of	1/2-byte	100 column	s × 75 lines		80 columns	s × 60 lines		100 column	ıs × 75 lines	80 column	s × 60 lines					
haracters	1-byte	100 column	s × 37 lines		80 columns	s × 30 lines	100 column	80 column	s × 30 lines							
	2-byte	50 columns	s × 37 lines		40 columns	s × 30 lines	50 column	s × 37 lines	40 column	s × 30 lines						
Enlargement of characters					>	(: 1 ~ 8 times	Y: 1 ~ 8 time	s								
	Switch resolution	Analog: 1,	024×1,024	Ana	log: 1,024×1,0	24 / Matrix: 40)×24		Analog: 1,024×1,024							
ouch switch	Mechanical life					1 million tim	nes or more									
	Surface treatment	Hard coating, Non glare finish 5%														
unction switch	Number of function switches					8 swi	tches									
	D-Sub 9-pin (CN1) *6	RS-232C, RS-422/485, Asynchronous type, Data length: 7,8 bits, Parity: even, odd, none, Stop bit: 1,2 bits, Baud rate: 4800, 9600, 19200, 38400, 57600, 76800, 115200,187500 bps														
External	Modular 8-pin (MJ1/ MJ2)		RS-23	2C, RS-422/485 Stop bit : 1	(two-wire syster					d, none,						
nterface	CF card interface				Co	mpatible with	CompactFlas	h™								
	Ethernet *4		Complies with	IEEE802.3 Ba	aud rate: 100Mb	ps, 10Mbps, Ca	ble: 100Ω Unse	ealed twist pair,	Category 5, Ma	x length: 100m						
	USB					Type A, Typ	e B (Ver1.1)									
	Battery				С	oin-type lithium	primary batte	ry								
Clock & Back	Back up memory (SRAM)			512KB		••	128KB		512KB		128KB					
ip memory	Back up period				5 ye	ears (Ambient	temperature 2	5°C)								
	Calendar accuracy				Gap+00 co	c. per month (A		roturo OF°C \								

* 4 Standard equipment only for V8i series
* 5 When the panel surface luminance drops to 50% of the initial value at normal temperature (25°C)
* 6 Available only when connected with SIEMENS MPI.

		General Specification	s									
		V806	V808CH									
Item	Model		V808iCHx V808CHx									
	Rated voltage	DC2	24V									
	Permissible range of voltage	DC24V	/±10%									
Power supply	Permissible momentary power failure	Within	ı 1ms									
	Demand (maximum rating)	15W or less	10W or less									
	Inrush current	17A,2ms(DC24V) 15A,1.5ms(DC24V)										
Insulation resistance		DC500V 10	MΩ or more									
	Ambient temperature	0°C ~ +50°C *1	0°C ~ +40°C *1									
	Storage temperature	-10°C ~ -	+60°C *1									
Physical Reenvironment Att	Ambient humidity	85%RH or less(without dew condensation, M	Max. wet bulb temperature: 39°C or lower) *1									
	Resistance to solvent	No attachment of cutting	g oil or organic solvent									
	Atmosphere	Not exposed to corrosive	gas or conductive dust									
	Operation altitude	2,000 meter or lower										
	Contamination level *2	Leve	el 2									
Mechanical operating	Resistance to oscillation	Vibration frequency: 10~150Hz, acceleration: 9.8m/s²(1.0G) po	ulsating width: 0.075mm, X,Y,Z: 3 directions 1 hour each way									
conditions	Resistance to shock	Pulse shape: half-sine, peak acceleration: 147m/	/s²(15G), X,Y,Z: 3 directions, six times each way									
Electric operating	Noise proof	1500Vp-p (pulse width 1µs, pulse rise time : 1ns)	1000Vp-p (pulse width 1μ s, pulse rise time : 1ns)									
conditions	Static discharge	Complies with IEC61000-4	4-2, contact: 6kV, air: 8kV									
	Grounding	Grounding resistance : Less th	nan 100Ω, FG/SG separation									
	Structure	Protect structure: Front panel: Compatible with IP65 (when water-proof gasket is used.) Rear cover: Compatible with IP20 Form: Single unit Installation method: Panel mounting	IP65-compliant (when I/F cover, CF cover and LAN cover are used)									
	Cooling system	Natural ai	ir cooling									
Physical environment	Weight	Approx.740g	Approx.1.2kg									
	Dimensions W×H×D(mm)	182.5×138.8×50.8	259.0×232.0×55.0 (Excluding the emergency stop switch)									
	Panel cutout (mm)	174×131(+0.5/-0)										
Case color		Gray	Black									
Material		PC/A	ABS									

*1 Keep wet bulb temperature under 39°C to avoid an accident.
*2 Contamination level is an index that shows the incidence rate of conductive substance. At Level 2, only nonconductive substance is produced, but a temporary conductive state may occur due to dew concentration.

			Per	formar	nce Spe	ecificati	ions							
Item	Model	V806iT	V806iT						V808CHx					
	Screen memory			4.5	MB			12.5MB	4.5MB					
	Display device	TFT co	lor LCD	STN co	lor LCD	STN monoc	chrome LCD	TFT col	or LCD					
	Resolution W:H(dots)			320:	×240			640×	480					
	Display size			5.7 ir	nches			7.5 inches						
	Colors	65,536 colors	(without blinks)) / 32,768 colo	rs (with blinks)	16 grayscale	e (with blinks)	65,536 colors (without blinks)	/ 32,768 colors (with blinks)					
Display	Backlight					CC	CFL							
specifications	Backlight life *4	About 50,	000 hours	About 75,	000 hours	About 58,	000 hours	About 50,0	000 hours					
	Backlight Auto OFF				Set by the use	er)								
	Power lamp			Lit in normal	as blowout of backlight bulbs									
	Contrast adjustment	Fix	red	Adjust	Fix	ed								
	Brilliance control		usted into 128 cro command)			Fixed								
	1/2-byte			40 column	s × 30 lines			80 columns	× 60 lines					
Number of characters	1-byte			40 column	s × 15 lines			80 columns	× 30 lines					
characters	2-byte			20 column	s × 15 lines			40 columns	× 30 lines					
Enlargement of characters					×	(: 1 ~ 8 times	Y: 1 ~ 8 time	es						
	Switch resolution					Analog: 1,	024×1,024							
Touch switch	Mechanical life	1 million times or more												
	Surface treatment				На	rd coating, No	n glare finish	5%						
Function switch	Number of function switches			6 sw	itches			12 switches (4 switches: external output)						
	D-Sub 9-pin (CN1) *6 TB3 for V808iCHx/ V808CHx		RS-422/485 (tw Parity aud rate : 4800,	: even, odd, no	RS-232C, Asynchronous type, Data length: 7,8 bits, Parity: even, odd, none, Stop bit: 1,2 bits, Baud rate: 4800 9600, 19200, 38400, 57600, 76800, 115200 bps									
External interface	Modular 8-pin (MJ1/ MJ2) TB2 for V808iCHx/ V808CHx		S-232C, RS-422 Parity rate: 4800, 9600	: even, odd, no	one, Stop bit : 1,	2 bits,		RS-422/485, Asynchronous type, Data length: 7,8 bits, Parity: even, odd, none, Stop bit: 1,2 bits, Baud rate: 4800 9600, 19200, 38400, 57600, 76800, 115200,187500 ⁻⁵ bps						
	CF card interface			Optional i	unit DU-10			Compatible with	CompactFlash™					
	Ethernet *3	(Complies wit Cable: 100Ω Un	h IEEE802.3 E sealed twist pai	n	Complies with IEEE802.3 Not available								
	USB			Type A, Typ	e B (Ver1.1)			Type B (Ver1.1)					
	Battery				C	oin-type lithiun	n primary batt	rtery						
Clock & Back	Back up memory (SRAM)	512KB	128KB	512KB	128KB	512KB	128KB	512KB	128KB					
up memory	Back up period				5 ye	ears (Ambient	temperature 2	25°C)						
	Calendar accuracy				Gap±90 sec	e. per month (A	Ambient tempe	erature 25°C)						

*3 Standard equipment only for V8i series
*4 When the panel surface luminance drops to 50% of the initial value at normal temperature (25°C)
*5 Available only when connected with SIEMENS MPI.
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oducts

Display/ peration eatures

mmunication Features

Expandability

Configuration Software (V-SFT)

xpandability with MES/ Ethernet

s and Specificat

System Configuration

List

arranty Customer Sen

Dimensions and Part Names

Provided with plentiful kinds of interfaces

(mm)

(mm)

V815iX / V815iXD

Side view Front view Front view Panel cutout 3128 Panel cutout 369.4 + 65 369.4 +

V812iS / V812S

Side view Front view Panel cutout

313 ± 0.5

326.4

312

313 ± 0.5

313 ± 0.5

40

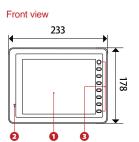
40

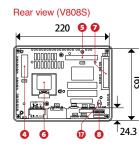
V810iS / V810S / V810iT / V810T / V810iC / V810C

(mm)

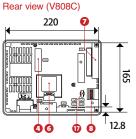
V808iS / V808S / V808iC / V808C

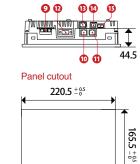
Side view 65.6





65

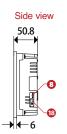


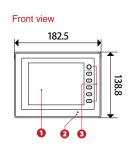


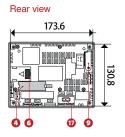
Bottom view

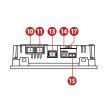
(mm)

V806iC / V806C

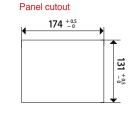






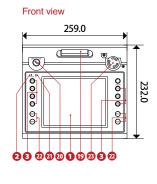


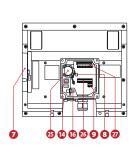
Bottom view



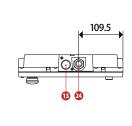
(mm)

Side view 24.0 55.0

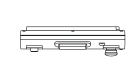




Rear view



Bottom view



Top view

Part Names

- O Display
- 2 Power lamp
- § Function switch
- 4 Connector for communication unit (CN5)
- Connector for optional unit (CN7)
- 6 Battery holder
- OF card slot (CF)

- ODIP switch
- Power supply(TB1)
- Modular 8-pin for serial port (MJ1)
- 10 Modular 8-pin for serial port (MJ2)
- D-Sub 9-pin for serial port (CN1)
- 100BASE-TX/10BASE-T port (LAN) USB-B (slave)
- USB-A (master)
- **6** Screw hole
- for fixing USB cable lock
- 10 Inlet port for fixing USB cable
- ® Slide switch
- Deadman switch
- Key switch

- OPERATION lamp
- External output switch
- Emergency stop switch
- Cable insertion slot
- Battery
- Terminal block (TB2)
- Terminal block (TB3)

Display/ peration eatures

communicatio

Expandability

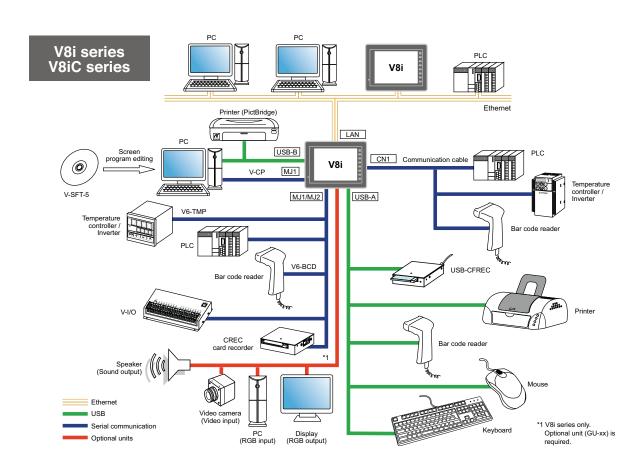
Configuration Software (V-SFT)

with MES/ Ethernet

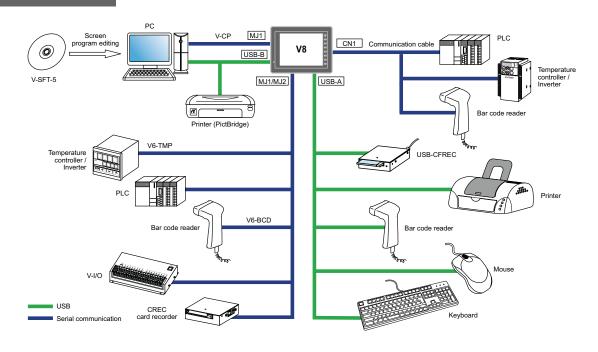
ns and Specification

System Configuration

Flexible system configuration meets diversified requirements

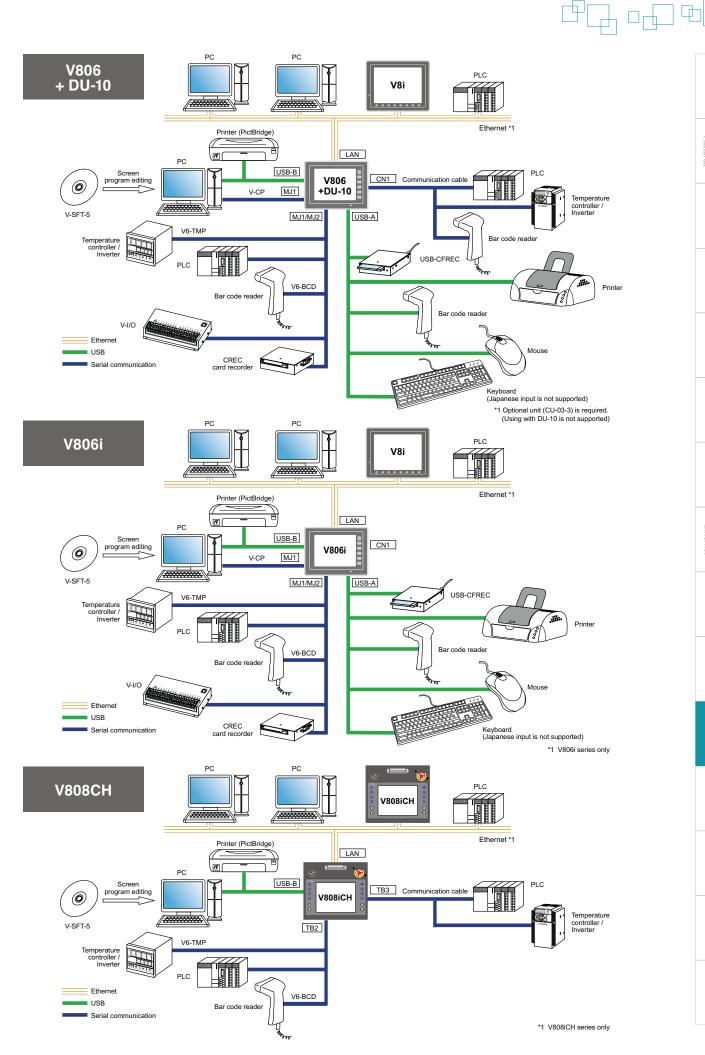


V8 series V8C series





Display/ Operation Features



Option Units

Optional units that expand V8's performance

Various units for greater expandability and usability

Expansion/ Communication Units

Expansion units

GU-00(Video input + sound output unit)

Displays images from a video camera on V8 and outputs sound files through external speakers.

GU-01(RGB input + sound output unit)

Displays PC images on V8 and outputs sound files through external speakers.

GU-02(RGB output + sound output unit)

Displays images of V8 on PC display and outputs sound files through external

GU-03(Sound output unit)

Outputs sound files through external speakers.

GU-10(Video input(2ch) + RGB input)

Displays images from video cameras and PC images on V8 simultaneously.

GU-11(RGB input(2ch))

Displays RGB images such as PC images through two channels on V8 simultaneously.

DU-10(V806)

Compatible with a D-Sub9-pin/CF card.

Communication units



XX	Compatible network	XX	Compatible network
00	OPCN-1	04	PROFIBUS-DP
01	T-Link	06	SX bus
02	CC-Link	07	DeviceNet *1
03-3	Ethernet	08	FL-net

Connected to various networks. Multiple V8 panels can be connected to one PLC. Other devices can be linked to the network, improving system's cost-effectiveness.

*1 Under development

Optional units



USB-CFREC (USB ports for CF card recorder)

Used for recording or reading data onto or from a CF card. Fitted on the front of the panel.



TC-D9 (Terminal converter)

Connects V8 with other units via RS-422/485 terminal.



CREC (Card recorder)

Used for recording data onto a card for back-up. Also used for recording data by memory manager or data logging functions.



V-MDD (ACPU/QnACPU/FXCPU dual port interface)

Used to double the port of the connector for programmer units. Useful when connecting to ACPU/QnACPU/FXCPU(MITSUBISHI) directly.

Application Software

Configuration software

V-SFT-5(Ver.5)

For Windows98/Me/NT Version4.0/2000/ XP/XP 64 Edition/Vista 32bit



Cables

Туре	Configuration	Connected to
V-CP	RS-232C Modular 8-pin D-Sub 9-pin Length: 3 m	PC
V6-BCD	RS-232C Modular 8-pin Length: 3 m	Bar code reader
V6-MLT	RS-422 Modular 8-pin Length: 3 m	MONITOUCH V8/V7/V6 series
V6-TMP	RS-232C/485 Modular 8-pin Length: 3, 5 or 10 m	Temperature controller and inverter etc.
UA-FR	Length: 1 m	USB-CFREC Card reader/ writer
UB-FR	Length: 1 m	PC PictBridge Printer



V7-BT (Battery)

Lithium battery for V8 series



V8xx-GS/V8xx-GSN10

Protection sheet for panels: 5 sheets per set. N10 is a non-glare type sheet. See P37 for details.



V8xxx-FL

Backlight for V8 See P37 for details.



Panel Adapter

Used when fitting V8 into V4/GD-80/GD-65/GD-64 panel cutout

Option List

Optional units that expand V8's performance

											Model											
Model	Description	V815 iX							iC	С	iS	s		08 C	існ	СН	iT	Т т	V8 iC	06 C	iM	М
Configuration softwa	ire																					
V-SFT-5	Configuration software for V series (CD+Japanese manual set) ver.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V-SFT-5(CD)	Configuration software for V series (Installation CD) ver.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Communication units																						
CU-00	OPCN-1	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
CU-01	T-Link	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
CU-02	CC-Link	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
CU-03-3 CU-04	PROFIBUS-DP	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
CU-06	SX Bus	-	-	-	0	0	0	-	-	-	-	-	0	0			0	-	-	0	0	0
CU-08	FL-net Ver.2(OPCN-2)	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
Optional units	12 Het Vel.2(OF ON 2)	0									0							0				
GU-00	VIDEO 4ch input, audio output	0	0		0		0				0											
GU-01	RGB 1ch input, audio output	ō	ŏ		ō		ō				ō											_
GU-02	RGB 1ch output, audio output	0	0		0		0				0											
GU-03	audio output	0	0		0		0				0											
GU-10	VIDEO 2ch input, RGB 1ch input	0	0		0		0				0											
GU-11	RGB 2ch input	0	0		0		0				0											
DU-10	Optional unit dedicated to V806 (Dsub9+CF card)																0	0	0	0	0	0
Cable																						
V-CP	Screen program transfer cable (3M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
UA-FR	USB-A panel surface fixing cable (1M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
UB-FR	USB-B panel surface fixing cable (1M)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
V6-MLT	Multi-link 2 master cable (3M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
V6-TMP	Temperature controller connecting cable (3M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
MJ-D25 MJ2-PLC	MJ-Dsub25 conversion cable	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
D9-MB-CPUQ	MJ-Dsub25 conversion cable for V806 and V706 Mitsubishi Electric A series/QnA series CPU RS-422 (2,3,5,10,15M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0"	0,1	0"1	0"	0"1	0"
D9-MB-CPUQ D9-QCPU2	Mitsubishi Electric A series CPU RS-232C(2,3,5,10,15M) Mitsubishi Electric Q series CPU RS-232C(2,3,5,10,15M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0"		0"	0"	0"	0"
D9-QCF02 D9-MI2-09	Mitsubishi Electric Q series GFO R3-232C(2,3,5,10,15M) Mitsubishi Electric link unit RS-232C(2,3,5,10,15M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0"	0"	0"	0"	0"	0"
D9-MI4-FX	Mitsubishi Electric FX series CPU RS-422(2,3,5,10,15M)	<u> </u>	0	0	0	0	0	0	0	0	0	0	0	0			0"	0"	0"	0"		0"
D9-FU-SPHCPU	Fuji Electric SPH CPU RS-485(4-wire) (2,3,5M)	$\frac{\circ}{\circ}$	$\overline{}$	-	-	-	-	ŏ	-	-	-	$\overline{}$	-	-			0"		0"	0"	0"	0"
D9-FU-SPBCPU	Fuji Electric SPB CPU RS-485(4-wire) (2,3,5M)	0	0	Ö	<u> </u>	ŏ	0	0	<u> </u>	Ö	<u> </u>	ŏ	<u> </u>	ŏ			0"	0"	0"	0"	0"	0"
V706-ACPU	Mitsubishi Electric A series/QnA series CPU RS-422(2,3,5,10,15M)																O*2			0,5		
MJ2-MI4FX	Mitsubishi Electric FX series CPU RS-422(2,3,5M)																0	0	0	0	0	0
MJ2-FU-SPHCPU	Fuji Electric SPH CPU RS-485(4-wire) (2,3,5M)																-	Ō	-	0	0	0
MJ2-FU-SPBHCPU	Fuji Electric SPB CPU RS-485(4-wire) (2,3,5M)																0	0	0	0	0	0
V8H-C	External connection cable for V808CH (3,5,15,20M)														0	0						
D9-D25	Dsub9-Dsub25 conversion cable (0.3M)	0	0	0	0	0	0	0	0	0	0	0	0	0			0"	0"	0"	0"	0"	0"
Communication term	inal block																					
TC-D9	Terminal converter for V8	0	0	0	0	0	0	0	0	0	0	0	0	0			0"	0"	0"	0"	0"	0"
Card recorder																						
USB-CFREC	USB CF card recorder	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
Dual port interface		_	-	_	-	_	_	-	-	_	_	_	-	-		_	_		-	_		
V-MDD	Mitsubishi ACPU/QnACPU/FXCPU port interface	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
I/O unit	F																					
V-I/O Battery	Expanded serial I/O unit	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0	0	0	0
V7-BT	Battery for V8, V7 and V606e	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Switch guard cover	Dates, or vo, vr and voods																					
V8H-SWG	Switch guard														0	0						
Wall-hanging clasp	<u> </u>																					
V6H-WF	Wall-hanging clasp set (For V808CH/V608CH)														0	0						
V6H-WF1	Wall-hanging bracket (wall side) (For V808CH/V608CH)														0	0						
V8H-WFV	Fitting for V808CH (VESA-compliant)														0	0						
Protection sheet																						
V806-GS	Surface protection sheet for V806																0	0	0	0	0	0
V806-GSN10	Surface protection sheet for V806 (nonglare)																0	0	0	0	0	0
V808-GS	Surface protection sheet for V808										0	0	0	0								
V808-GSN10	Surface protection sheet for V808 (nonglare)										0	0	0	0								
V810-GS	Surface protection sheet for V810				0	0	0	0	0	0												
V810-GSN10	Surface protection sheet for V810 (nonglare)				0	0	0	0	0	0												
V812-GS	Surface protection sheet for V812		0	0																		
V812-GSN10	Surface protection sheet for V812 (nonglare)		0	0																		
V715-GS	Surface protection sheet for V815/V715	0																				
	Surface protection sheet for V815/V715 (nonglare)	0																				
V715-GSN10																						
Backlight	Packlight for VOOC parion												0	0								
Backlight V808C-FL	Backlight for V808C series										_											
Backlight V808C-FL V808S-FL	Backlight for V808S series										0	0										
Backlight V808C-FL V808S-FL V810-FL	Backlight for V808S series Backlight for V810S/T series				0	0	0	0	0	0	0	0										
Backlight V808C-FL V808S-FL	Backlight for V808S series	0	0	0	0	0	0	0	0	0	0	0										

^{*1} The optional unit: DU-10 is required. *2 Used both MJ1/MJ2 ports.

Customer Service

Global service network

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Includes FAQs for troubleshooting, instruction manuals, sample screens, and information for upgrading of configuration software.





http://www.monitouchv8.com

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Product Warranty

To the purchasers of Hakko Electronics products:

The warranty of this product is as follows, unless there are special instructions that state otherwise in the quote, contract, catalog, or specifications at the time of the quote or order.

The purpose or area of use may be limited, and a routine checkup may be required depending on the product. Please contact the distributor from which you purchased the product, or Hakko Electronics for further information.

Please conduct inspection of the product promptly upon purchase or delivery. Also, please give sufficient consideration to management and maintenance of the product prior to accepting it.

1. Period and Coverage of the Warranty

1-1 Period

- (1) The period of the warranty is effective until twenty-four (24) months from the date of manufacture printed on the plate.
- (2) The above period may not be applicable if the particular environment, conditions or frequency of use affects the lifetime of the product.
- (3) The warranty for the parts repaired by Hakko Electronics' service department is effective for six (6) months from the date of repair.

1-2 Coverage

- (1) If malfunction occurs during the period of warranty due to negligence on the part of Hakko Electronics, the malfunctioning parts are exchanged or repaired free of charge at the point of purchase or delivery. However, the warranty does not apply to the following cases:
 - 1) The malfunction occurs due to inappropriate conditions, environment, handling or usage that is not specified in the catalog, instruction book or users' manual.
 - 2) The malfunction is caused by factors that do not originate in the purchased or delivered product.
 - 3) The malfunction is caused by another device or software design that does not originate in a Hakko Electronics product.
 - 4) The malfunction occurs due to an alteration or repair that was not performed by Hakko Electronics.
 - 5) The malfunction occurs because the expendable parts listed in the instruction book or catalog were not maintained or replaced in an appropriate manner.
 - 6) The malfunction occurs due to factors that were not foreseeable by the practical application of science and technology at the time of purchase or delivery.
 - 7) The malfunction occurs because the product is used for a purpose other than that for which it is intended.
 - 8) The malfunction occurs due to a disaster or natural disaster that Hakko Electronics is not responsible for.
- (2) The warranty is only applicable to the single purchased and delivered product.
- (3) The warranty is only valid for the conditions stated in (1) above. Any damage induced by the malfunction of the purchased or delivered product, including damage or loss to a device or machine and passive damage, is not covered by the warranty.

1-3 Malfunction Diagnosis

The initial diagnosis of malfunction is to be made by the purchaser. The diagnosis can be conducted by Hakko Electronics or its delegated service provider with due charge upon the request of the purchaser. The charge is to be paid by the purchaser at the rate stipulated in the rate schedule of Hakko Electronics.

2. Liability for Opportunity Loss

Regardless of the time of occurrence, Hakko Electronics is not liable for damage caused by factors that Hakko Electronics is not responsible for, opportunity loss on the part of the purchaser caused by the malfunction of a Hakko Electronics product, passive damage, damage due to a special situation regardless of whether it was foreseeable or not, or secondary damage, accident compensation, damage to products that were not manufactured by Hakko Electronics, or compensation towards other operations.

3. Period for Repair and Provision of Spare Parts after Production is Discontinued (Maintenance Period)

Discontinued models (products) can be repaired for seven (7) years from the date of discontinuation. Also, most spare parts used for repair are provided for seven (7) years from the date of discontinuation. However, some electric parts may not be available due to their short life cycle. In this case, it may be difficult to repair or provide the parts during the seven-year period. Please contact Hakko Electronics or its service providers for further information.

4. Delivery

Standard products that do not entail application setting or adjustment are regarded as received by the purchaser upon delivery. Hakko Electronics is not responsible for local adjustments and test runs.

5. Service

The price of the delivered or purchased products does not include the service fee for the technician. Please contact Hakko Electronics or its service providers for further information.

6. Scope of Application

The above contents shall be assumed to apply to transactions and product use in the country where a Hakko Electronics product is purchased. Please consult your local supplier or Hakko Electronics for details.

⚠ Safety Considerations

- For safe operation, read the instruction manual or user manual that comes with the product carefully or consult the distributor from which you purchased the product, before using the product.
- Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives.
- Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult the Hakko Overseas Sales Section.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.

Notes to consider before purchasing

- Appearance and specifications are subject to modification without prior notice due to technical improvements.
- Colors in the catalog may differ from the actual colors due to printing inaccuracies.
- Consult your distributor or us for further information about products in this catalog.

www.monitouch.com

Distributor

Your Distributor: **Coulton Instrumentation Ltd** 17 Somerford Business Park, Christchurch, BH23 3RU Tel: +44 1202 480 303 - E-mail: sales@coulton.com - Web: www.coulton.com

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